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DIAZAPHOSPHACYCLES

GOVERNMENT RIGHTS

[0001] This invention was made with United States government support awarded by the following agency: DOE 144-HN 04. The United States has certain rights in this invention.

FIELD OF THE INVENTION

[0002] The invention relates generally to diazaphosphacycles and to methods for synthesizing them. The invention also relates to metal complexes that may be formed from the novel diazaphosphacycles and to their use as catalysts.

BACKGROUND OF THE INVENTION

[0003] Phosphines are used as ligands in a large number of known transition metal complexes, and phosphine ligands are included in many transition metal complexes used as catalysts. One of the reasons is that phosphines are known to be one of the best ligands for stabilizing transition metals. Phosphine ligands are often included in transition metal complexes used to catalyze hydroformylation reactions where hydrogen, an alkene, and carbon monoxide are converted to the corresponding aldehyde.

[0004] Phosphines are also included as ligands in various transition metal complexes used to catalyze hydrogenation reactions. In many of these reactions, inexpensive phosphines such as triphenylphosphine perform suitably. However, phosphines have also found a niche in more specialized areas such as asymmetric hydrogenation and other catalytic transformations.

The use of a chiral phosphine allows enantioselectivity in the catalytic reaction, and often high enantiomeric excesses may be achieved when a chiral phosphine is used as a ligand. The use of an enantioselective catalyst allows a desired enantiomer to be produced reducing undesired products while simultaneously reducing separation costs associated with the separation of enantiomers. Enantioselective hydrogenation catalysts may be as fast and selective as some of the best known enzymes, and such catalysts can result in greater than 99.9% production of one enantiomer.

[0005] Asymmetric hydrogenation is used to make commercially important products including biologically active compounds such as pesticides and pharmaceuticals. Asymmetric hydrogenation is being used more frequently in the pharmaceutical industry where expensive intermediate compounds are too valuable to waste. One of the first reactions employing a phosphine-containing catalyst in the pharmaceutical industry was the selective production of L-DOPA rather than R-DOPA.

[0006] As noted above, chiral phosphine ligands are central to many developments in transition metal-catalyzed enantioselective transformations. R. Noyori, *Asymmetric Catalysis*; John Wiley: New York, 1994. Recent demonstrations of high enantioselectivity for a wide range of hydrogenation reactions with Rh complexes of the DuPHOS, PennPHOS, RoPHOS, BASPHOS, CnrPHOS, and related ligands highlight the unusual efficacy of rigid phosphacycles. M. J. Burk, *J. Am. Chem. Soc.* 1991, 113, 8518-8519; M. J. Burk, *Chemtracts-Organic Chemistry* 1998, 11, 787-802; M. J. Burk, A. Pizzano, J.A. Martin, L.M. Liable-Sands, A.L. Rheingold, *Organometallics* 2000, 19, 250-260; M.J. Burk, F. Bienewald, S. Challenger, A. Derrick, J.A. Ramsden, *J. Org. Chem.* 1999, 64, 3290-3298; Z. Zhang, G. Zhu, Q. Jiang, D. Xiao, X. Zhang, *J. Org. Chem.* 1999, 64, 1774-1775; Q. Jiang, Y. Jiang, D. Xiao, P. Cao, X. Zhang, *Angew. Chem.* 1998, 110, 1100-1103; *Angew. Chem., Int. Ed. Engl* 1998, 37, 1100-1103; G. Zhu, P. Cao, Q. Jiang, X. Zhang, *J. Am. Chem. Soc.* 1997, 119, 1799-1800; Z. Chen, Q. Jiang, G. Zhu, D. Xiao, P. Cao, C.

Guo, X. Zhang, J. Org. Chem. 1997, 62, 4521-4523; J. Holz, M. Quirnbach, U. Schmidt, D. Heller, R. Stürmer, A. Börner, J. Org. Chem. 1998, 63, 8031-8034; W. Li, Z. Zhang, D. Xiao, X. Zhang, J. Org. Chem. 2000, 65, 3489-3496; W. Li, Z. Zhang, D. Xiao, X. Zhang, Tetrahedron Lett. 1999, 40, 6701-6704; Y.-Y. Yan, T.V. RajanBabu, J. Org. Chem. 2000, 65, 900-906; J. Holz, D. Heller, R. Stürmer, A. Börner, Tetrahedron Lett. 1999, 40, 7059-7062; A. Marinetti, S. Jus, J.-P. Genêt, Tetrahedron Lett. 1999, 40, 8365-8368; A. Marinetti, S. Jus, J.-P. Genêt, L. Ricard, Tetrahedron 2000, 56, 95-100; A. Marinetti, S. Jus, J.-P. Genêt, Tetrahedron Lett. 1999, 40, 8365-8368; A. Marinetti, S. Jus, J.-P. Genêt, L. Ricard, Tetrahedron 2000, 56, 95-100.

[0007] Although significant efforts have been made to produce transition metal complexes for effecting enantioselective catalytic transformations, one persisting problem associated with chiral phosphine ligands is that they are difficult and expensive to produce, often requiring multi-step syntheses. Both the electron density of the phosphorus atom in phosphines and the size of the phosphine ligand as expressed by cone angles are known to impact the reactivity of metal complexes prepared from them. Therefore, the ability to modify chiral phosphines and determine structure property relationships are important factors in understanding and optimizing catalytic activity. However, the difficulty associated with synthesizing chiral phosphines has prevented the synthesis of libraries of such compounds for use in analyzing structure property relationships.

[0008] One specific group of phosphines, 3,4-diazaphospholanes, are five-membered rings containing two nitrogen atoms, two carbon atoms, and a phosphorus atom as ring members. In 3,4-diazaphospholanes, each of the two carbon atom ring members is bonded to one of the ring nitrogen atoms and the ring phosphorus atom. Very few 3,4-diazaphospholanes have thus far been reported.

[0009] Märkl *et al.* have prepared diazaphospholanes by reacting hydrazines with phosphorus compounds having the formula $RP(CH_2OH)_2$. This

synthetic methodology is limited and does not provide any simple route to compounds having groups other than H bonded to the diazaphospholane ring carbon atoms. G. Märkl, G. Y. Jin, Tetrahedron Lett. 1980, 21, 3467-3470; and G. Märkl, G. Y. Jin, Tetrahedron Lett. 1981, 22, 229-232.

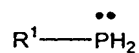
Arbuzov *et al.* have utilized the same type of methodology to prepare other diazaphosphacycles from $\text{RP}(\text{CH}_2\text{OH})_2$. B. A. Arbuzov, O. A. Erastov, G. N. Nikonov, R. P. Arshinova, I.P. Romanova, R A. Kadyrov, Izvestia Akad, Nauk SSSR, Seriya Khimicheskaya, 1993, 8, 1846-1850.

- [0010] A need remains for chiral phosphines and methods for making them. A need also remains for transition metal complexes that include chiral phosphines and for transition metal complexes for catalyzing important reactions. A need further remains for libraries of chiral phosphines and transition metal complexes.

SUMMARY OF THE INVENTION

- [0011] The present invention provides diazaphosphacycles and methods for synthesizing them. The invention also provides transition metal complexes that include diazaphosphacycles and methods for using them in catalytic transformations.

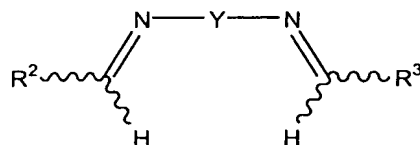
- [0012] A method of synthesizing a diazaphosphacycle is provided which includes reacting a phosphine with a diimine and optionally one or more equivalents of an acid halide, a sulfonyl halide, a phosphoryl halide, or an acid anhydride in the substantial absence of O_2 to form the diazaphosphacycle. The phosphine has the formula I



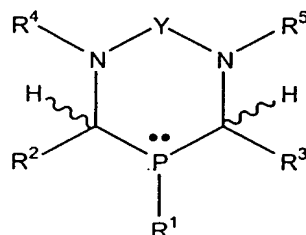
I

where R^1 is selected from the group consisting of substituted and unsubstituted aryl groups, substituted and unsubstituted alkyl groups, substituted and unsubstituted alkenyl groups, substituted and unsubstituted cycloalkyl groups, and substituted and unsubstituted ferrocenyl groups.

[0013] Methods for synthesizing diazaphosphacycles are also provided in which the diimine has the formula II and the diazaphosphacycle formed has the formula III



II



III

where:

R^2 and R^3 are independently selected from the group consisting of substituted and unsubstituted aryl groups, substituted and unsubstituted alkyl groups, substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted heterocyclyl groups, and substituted and unsubstituted ferrocenyl groups;
 R^4 is selected from the group consisting of -H, substituted and unsubstituted alkyl groups, substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted aryl groups, trialkylsilyl groups, triarylsilyl groups, alkyldiarylsilyl groups, dialkylarylsilyl groups, $-C(=O)-R^6$ groups, $-S(=O)_2-R^6$ groups, $-P(=O)R^6R^7$ groups, and $-C(=NR^6)-R^7$ groups;
 R^5 is selected from the group consisting of -H, substituted and unsubstituted alkyl groups, substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted aryl groups, trialkylsilyl groups, triarylsilyl groups, alkyldiarylsilyl groups, dialkylarylsilyl groups, $-C(=O)-R^7$ groups, $-S(=O)_2-R^6$ groups, $-P(=O)R^6R^7$ groups, and $-C(=NR^6)-R^7$ groups;
 R^6 is selected from the group consisting of substituted and unsubstituted alkyl groups, substituted and unsubstituted alkenyl groups, substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted aryl groups, -OH groups, substituted and unsubstituted alkoxy groups, substituted and unsubstituted aryloxy groups, -NH(alkyl) groups, -NH(aryl) groups, -N(aryl)₂ groups, -N(alkyl)₂ groups, -N(alkyl)(aryl) groups, -S-alkyl groups,

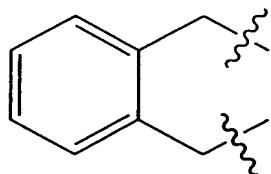
and S-aryl groups;

R^7 is selected from the group consisting of substituted and unsubstituted alkyl groups, substituted and unsubstituted alkenyl groups, substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted aryl groups, -OH groups, substituted and unsubstituted alkoxy groups, substituted and unsubstituted aryloxy groups, -NH(alkyl) groups, -NH(aryl) groups, -N(aryl)₂ groups, -N(alkyl)₂ groups, -N(alkyl)(aryl) groups, -S-alkyl groups, and S-aryl groups;

R^6 and R^7 may be part of the same alkyl group, alkenyl group, or aryl group such that R^4 and R^5 together with the two nitrogen atoms of the diazaphosphacycle form a ring; and

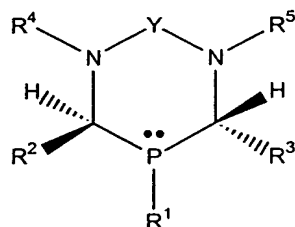
Y is a linking group selected from the group consisting of substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted aryl groups, substituted and unsubstituted alkenyl groups, silyl groups, substituted alkyl groups, and groups having the formula $-(CH_2)_n-$ wherein n is selected from the group consisting of 0, 1, 2, and 3.

[0014] Some methods are provided in which n is 0. Other methods are provided in which R^2 and R^3 are identical, but are not part of the same group. Still other methods are provided in which Y is a cycloalkyl group, wherein one of the N atoms of the diimine is bonded to a first ring member C atom of the cycloalkyl group and the other N atom of the diimine is bonded to a second ring member C atom that is bonded to the first ring member C atom. Yet other methods are provided in which Y has the formula

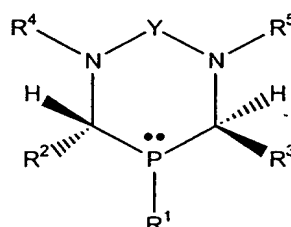


and the benzene ring of Y may be additionally substituted.

[0015] Methods are also provided in which the diazaphosphacycle is selected from compounds having the formula IIIA or IIIB or mixtures thereof

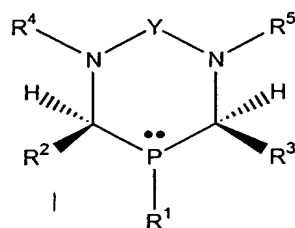


IIIA



IIIB

[0016] Still other methods are provided in which the diazaphosphacycle has the formula IIIC



IIIC

[0017] Still other methods for synthesizing a diazaphosphacycle are provided in which the phosphine and the diimine are reacted in the presence of an acid such as hydrochloric acid or hydrobromic acid.

[0018] In still other provided methods for synthesizing a diazaphosphacycle, the phosphine and the diimine are reacted in the presence of the acid halide, the sulfonyl halide, the phosphoryl halide, or the acid anhydride, and at least one of R⁴ and R⁵ is not H. In still other such methods R⁴ is a -C(=O)-R⁶ group and R⁵ is a -C(=O)-R⁷ group. In still other methods in which the phosphine and the diimine are reacted in the presence of an acid halide, the acid halide is phthaloyl dichloride or phthaloyl dibromide.

[0019] Other methods for synthesizing a diazaphosphacycle are provided in which R¹ includes one or more -PH₂ group such that the phosphine is a polyphosphine. In still other such methods, the polyphosphine is selected from 1,2-diphosphinoethane, 1,2-diphosphinoethylene, 1,3-

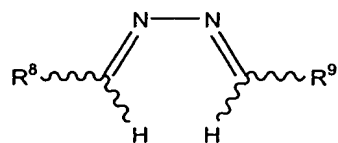
diphosphinopropane, substituted or unsubstituted 1,2-diphosphinobenzene groups, substituted or unsubstituted 1,8-diphosphinoanthracene groups, substituted or unsubstituted 1,8-diphosphino-9,10-dihydroanthracene groups, substituted or unsubstituted 1,8-diphosphinoxanthene groups, or 1,1'-diphosphinoferrocene groups.

[0020] Still other method for synthesizing diazaphosphacycles are provided in which the phosphine, the diimine, and optionally the acid halide are reacted in a substantially deoxygenated solvent such as ether, an alcohol, water, dichloroethane, or combinations of these.

[0021] Still further methods for synthesizing diazaphosphacycles are provided. These methods further include reacting an acid halide, an acid anhydride, a phosphoryl halide, or a sulfonyl halide with the diazaphosphacycle to produce a second diazaphosphacycle where R^4 and R^5 are both -H in the diazaphosphacycle and at least one of R^4 and R^5 is not -H in the second diazaphosphacycle.

[0022] In yet another provided method, the method is used to generate a library of different diazaphosphacycles such as by using a combinatorial method.

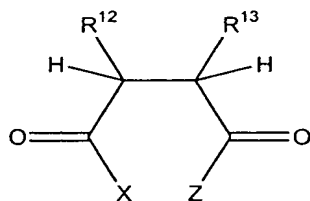
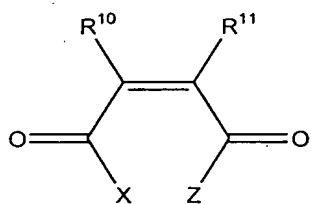
[0023] Another method for synthesizing a diazaphosphacycle is provided. The method includes reacting a diimine with an acid halide, a diacid dihalide, a sulfonyl halide, a disulfonyl dihalide, a phosphoryl halide, or a diphosphoryl dihalide to form a dihalo intermediate compound. The method further includes reacting the dihalo intermediate compound with a phosphine of formula $R^1\text{-PH}_2$ in the substantial absence of O_2 to form the diazaphosphacycle. In the method, R^1 is selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, or substituted or unsubstituted ferrocenyl groups; and the diimine has the formula IV



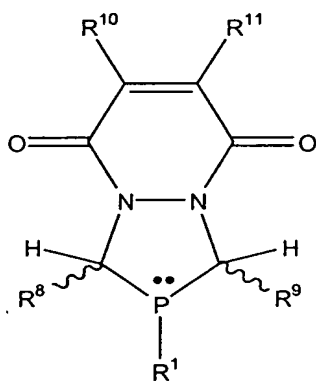
IV

where R^8 and R^9 are independently selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted heterocyclyl groups, or substituted or unsubstituted ferrocenyl groups.

[0024] Still other such methods are provided in which the diimine is reacted with a diacyl dihalide, and the diacyl dihalide has the formula V or the formula VI and the diazaphosphacycle has the formula VII or the formula VIII

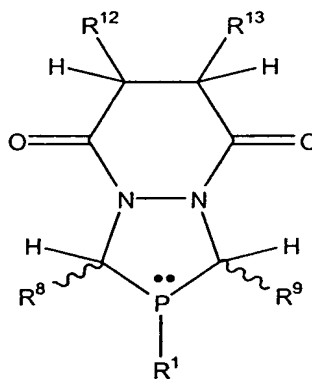


V



VII

VI



VIII

where:

R^{10} , R^{11} , R^{12} , and R^{13} are independently selected from -H, substituted or

unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, or substituted or unsubstituted aryl groups;

R¹⁰ and R¹¹ may join together to form a substituted or unsubstituted aryl group or a substituted or unsubstituted cycloalkenyl group;

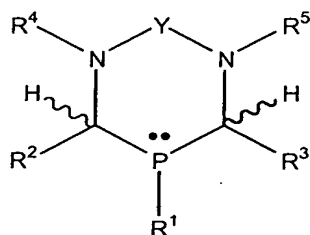
R¹² and R¹³ may join together to form a substituted or unsubstituted cycloalkenyl group or a substituted or unsubstituted cycloalkyl group; and

X and Z are independently selected from the group consisting of -Cl and -Br.

[0025] Other methods are provided in which R⁸ and R⁹ are identical but are not part of the same group and in which R⁸ and R⁹ are substituted or unsubstituted aryl groups.

[0026] Still other methods for synthesizing diazaphosphacycles are provided in which the diacyl dihalide is phthaloyl dichloride.

[0027] The invention further provides diazaphosphacycles having the formula III and salts of the diazaphosphacycles.



III

In formula III,

R¹ is selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, or substituted or unsubstituted ferrocenyl groups;

R² and R³ are independently selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted heterocyclyl groups, or substituted or unsubstituted ferrocenyl groups;

R^4 is selected from -H, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, trialkylsilyl groups, triarylsilyl groups, alkyldiarylsilyl groups, dialkylarylsilyl groups, $-C(=O)-R^6$ groups, $-S(=O)_2-R^6$ groups, $-P(=O)R^6R^7$ groups, or $-C(=NR^6)-R^7$ groups;

R^5 is selected from -H, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, trialkylsilyl groups, triarylsilyl groups, alkyldiarylsilyl groups, dialkylarylsilyl groups, $-C(=O)-R^7$ groups, $-S(=O)_2-R^6$ groups, $-P(=O)R^6R^7$ groups, or $-C(=NR^6)-R^7$ groups;

R^6 is selected from substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, -OH groups, substituted or unsubstituted alkoxy groups, substituted or unsubstituted aryloxy groups, -NH(alkyl) groups, -NH(aryl) groups, -N(aryl)₂ groups, -N(alkyl)₂ groups, -N(alkyl)(aryl) groups, -S-alkyl groups, or S-aryl groups;

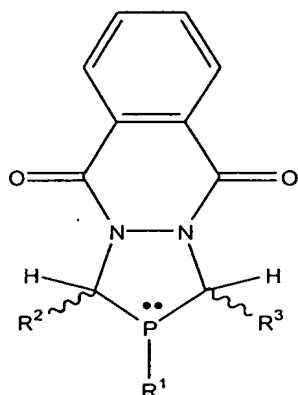
R^7 is selected from substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, -OH groups, substituted or unsubstituted alkoxy groups, substituted or unsubstituted aryloxy groups, -NH(alkyl) groups, -NH(aryl) groups, -N(aryl)₂ groups, -N(alkyl)₂ groups, -N(alkyl)(aryl) groups, -S-alkyl groups, or S-aryl groups;

R^6 and R^7 may be part of the same alkyl group, alkenyl group, or aryl group such that R^4 and R^5 together with the two nitrogen atoms of the diazaphosphacycle form a ring; and

Y is a linking group selected from the group consisting of substituted and unsubstituted cycloalkyl groups, substituted and unsubstituted aryl groups, substituted and unsubstituted alkenyl groups, silyl groups, substituted alkyl groups, and groups having the formula $-(CH_2)_n-$ where n is selected from 0, 1, 2, or 3.

[0028] Still further diazaphosphacycles are provided in which n is 0. Yet other diazaphosphacycles are provided in which R^4 and R^5 are both $-H$. Still other diazaphosphacycles are provided in which R^4 is a $-C(=O)-R^6$ group and R^5 is a $-C(=O)-R^7$ group.

[0029] Still further diazaphosphacycles are provided which have the formula IX where R^1 , R^2 , and R^3 have any of the values set forth above and in which the benzene ring of formula IX may be substituted or unsubstituted



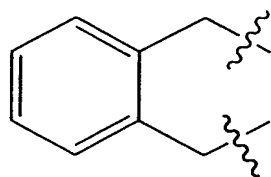
IX

[0030] Still further diazaphosphacycles are provided that have the formula IIIA, IIIB, or IIIC as set forth above.

[0031] Still further diazaphosphacycles are provided in which the diazaphosphacycle is present as a mixture of enantiomers.

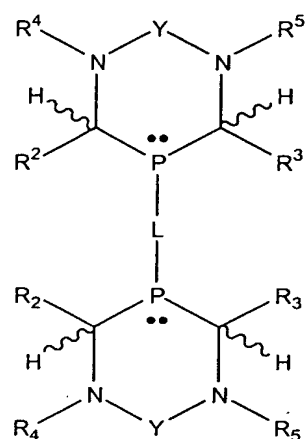
[0032] Still further diazaphosphacycles are provided in which Y is a cycloalkyl group. In some diazaphosphacycles where Y is a cycloalkyl group, one of the N atoms is bonded to a first ring member C atom of the cycloalkyl group and the other N atom is bonded to a second ring member C atom that is bonded to the first ring member C atom.

[0033] Still other diazaphosphacycles are provided in which Y has the formula



and the benzene ring of Y may be additionally substituted.

[0034] The invention further provides diazaphosphacycles having the formula X



X

where L is a linking group selected from substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted aryl groups, or substituted and unsubstituted ferrocenyl groups, and the other variables have the values set forth with respect to the diazaphosphacycles of formula III set forth above. Still other such diazaphosphacycles are provided in which L is selected from ethane, ethylene, propane, benzene, anthracene, 9,10-dihydroanthracene, xanthene, or ferrocene. Transition metal complexes including these diazaphosphacycles are also provided in which at least one of the phosphorus atoms of the diazaphosphacycle is bonded to the transition metal. In other such transition metal complexes two of the phosphorus atoms of the diazaphosphacycle are bonded to the transition metal.

[0035] The invention further provides combinatorial libraries that include a collection of different diazaphosphacycles of the present invention.

[0036] The invention further provides transition metal complexes that include a diazaphosphacycle according to the invention and a transition metal where the phosphorus atom of the diazaphosphacycle is bonded to the transition metal. Transition metal complexes are further provided in which the transition metal is selected from Rh, Ru, Pd, Pt, Ir, Ni, Co, or Fe. Still other transition metal complexes are provided in which the transition metal complex has catalytic activity. A method for catalyzing a chemical reaction using a transition metal complex of the present invention as a catalyst is further provided. Furthermore, the invention provides libraries of transition metal complexes that include a collection of different transition metal complexes that include the diazaphosphacycles of the present invention.

[0037] Methods for synthesizing diazaphosphacycle transition metal complexes are further provided. The methods include reacting a diazaphosphacycle of the present invention with a starting transition metal complex to produce the diazaphosphacycle transition metal complex. The starting transition metal complex includes at least one ligand that is replaced by the diazaphosphacycle.

[0038] Other methods for synthesizing a diazaphosphacycle transition metal complex are provided in which the ligand replaced by the diazaphosphacycle is selected from phosphines; amines; diamines; CO; Cl; Br; nitriles; 1,5-cyclooctadiene, norbornadiene, and other dienes; alkenes; arenes; ketones; alcohols; ethers; thiols; or sulfoxides.

[0039] Further objects, features and advantages of the invention will be apparent from the following detailed description when taken in conjunction with the accompanying drawings.

BRIEF DESCRIPTION OF THE DRAWINGS

[0040] FIG. 1 is an X-ray crystal structure ORTEP diagram of *rac*-6e with the displacement ellipsoids drawn at the 50% probability level.

- [0041] FIG. 2 is an X-ray crystal structure of *rac*-8. The ORTEP diagram is drawn with 30% probability ellipsoids. Solvent molecules and hydrogens have been removed for clarity.
- [0042] FIG. 3 is a diagram showing a few of the catalytic reactions that metal complexes with phosphorus ligands catalyze.
- [0043] FIG. 4 is a ^{31}P NMR spectrum (^1H coupled) of compound 1a with a *rac:meso* ratio of about 30:1.
- [0044] FIG. 5 is a ^{31}P NMR spectrum (^1H coupled) of *meso*-3.
- [0045] FIG. 6 is a ^{31}P NMR spectrum (^1H coupled) of compound 7.
- [0046] FIG. 7 is a ^1H NMR spectrum of a $\text{Rh}(\text{NBD})(\text{Cl})$ complex with compound *rac*-6b.
- [0047] FIG. 8 is a GC spectrum for the hydrogenation product of the hydrogenation of methylacetamidoacrylate using a chiral column with a racemic mixture of the catalyst with a Rh diazaphosphacycle complex.
- [0048] FIG. 9 is a ^1H NMR spectrum of a $\text{Rh}(\text{NBD})(\text{Cl})$ complex with compound *rac*-6a.
- [0049] FIG. 10 is a ^{31}P NMR spectrum (^1H coupled) of a $\text{Rh}(\text{NBD})(\text{Cl})$ complex with compound *rac*-6a.
- [0050] FIG. 11 is a ^1H NMR spectrum of $\{[1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}]\text{RhCl}\}_2$ where the 1,2-bis(diazaphospholane)benzene is compound 8.
- [0051] FIG. 12 is a ^{31}P NMR spectrum (^1H coupled) of $\{[1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}]\text{RhCl}\}_2$ where the 1,2-bis(diazaphospholane)benzene is compound 8.
- [0052] FIG. 13 is a stacked NMR spectrum comparing the ^{31}P NMR spectrum of $\{[1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}]\text{RhCl}\}_2$ (top) with that of $\{\text{Rhodium}[1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}](\text{COD})\}\text{BF}_4$ (bottom) where the 1,2-bis(diazaphospholane)benzene is compound 8.
- [0053] FIG. 14 is an X-ray crystal structure ORTEP diagram of $\{[1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}]\text{RhCl}\}_2$ where the 1,2-bis(diazaphospholane)benzene is compound 8.

[0054] FIG. 15 is an X-ray crystal structure ORTEP diagram of a Rh(NBD)(Cl) complex with compound *rac*-6a.

[0055] FIG. 16 is an X-ray crystal structure ORTEP diagram of a methylene chloride solvated Rh(NBD)(Cl) complex with a diazaphospholane (6).

DETAILED DESCRIPTION OF THE INVENTION

[0056] Generally, the invention provides diazaphosphacycles such as, but not limited to, 3,4-diazaphospholanes, and methods for preparing them. The invention also generally provides transition metal complexes and methods for preparing them from diazaphosphacycles. The metal complexes have catalytic activity and are suitable for use in a wide variety of catalytic transformations such, as, but not limited to, hydrogenation and hydroformylation reactions. The invention also provides libraries of diazaphosphacycles and transition metal complexes including diazaphosphacycles.

[0057] Variables used in the chemical formulas are understood to be used consistently throughout. For example, R¹ is used to refer to the same groups unless otherwise specifically noted.

[0058] The phrase "diazaphosphacycles" refers to a cyclic compound that includes one phosphorus atom and two nitrogen atoms as ring members. The phrase "diazaphospholane" refers to a five membered ring that includes one phosphorus atom and two nitrogen atom ring members. A diazaphospholane is a type of a diazaphosphacycle.

[0059] A reaction or method run in the "substantial absence of oxygen" means that the reaction is carried out using standard methodology known to those skilled in the art of working with air-sensitive compounds. This does not require the complete absence of O₂ only the absence of enough oxygen so that oxygen does not interfere with the desired reaction. Common procedures for performing a reaction or method in the substantial absence of oxygen include, but are not limited to the use of Schlenk techniques, the use of glove bags or glove boxes, and the use of solvents from which most, if

not all, of the oxygen has been removed using standard techniques such as by bubbling an inert gas through the solvent or by freeze-pump-thaw techniques known to those skilled in the art. A reaction performed in the substantial absence of oxygen is generally conducted under an inert atmosphere such as under a N₂ or argon atmosphere.

[0060] Generally, a reference to a certain element such as hydrogen or H is meant to include all isotopes of that element. For example, a compound having the structure R-PH₂ is defined to include those compounds where one or both of the H atoms bonded to the P atom is replaced by a deuterium atom, a tritium atom, or both. An exception to the general definition that reference to a certain element is meant to include all isotopes of that element is when the element is referred to with respect to NMR spectroscopy or a deuterated solvent used in conjunction with NMR spectroscopy.

[0061] A wavy line drawn through a line in a structural formula indicates point of attachment of a group.

[0062] A wavy line drawn between an atom and a group in a structural formula indicates that a bond exists between the atom and the group, but that the position of the group is not specified. For example a wavy bond between an alkene carbon atom and a group may be used to represent cis and trans isomers, and a wavy bond from an alkyl carbon to a group indicates that no stereochemistry is assigned and the wavy bond may thus be used to represent both S and R configurations at the alkyl carbon.

[0063] The acronym "COD" refers to 1,5-cyclooctadiene.

[0064] The acronym "NBD" refers to 2,5-norbornadiene also known as bicyclo[2.2.1]hepta-2,5-diene and norbornadiene.

[0065] The phrase "unsubstituted alkyl" refers to alkyl groups that do not contain heteroatoms. Thus the phrase includes straight chain alkyl groups such as methyl, ethyl, propyl, butyl, pentyl, hexyl, heptyl, octyl, nonyl, decyl, undecyl, dodecyl and the like. The phrase also includes branched chain isomers of straight chain alkyl groups, including but not limited to, the following which are provided by way of example: -CH(CH₃)₂,

-CH(CH₃)(CH₂CH₃), -CH(CH₂CH₃)₂, -C(CH₃)₃, -C(CH₂CH₃)₃,
 -CH₂CH(CH₃)₂, -CH₂CH(CH₃)(CH₂CH₃), -CH₂CH(CH₂CH₃)₂, -CH₂C(CH₃)₃,
 -CH₂C(CH₂CH₃)₃, -CH(CH₃)CH(CH₃)(CH₂CH₃), -CH₂CH₂CH(CH₃)₂,
 -CH₂CH₂CH(CH₃)(CH₂CH₃), -CH₂CH₂CH(CH₂CH₃)₂, -CH₂CH₂C(CH₃)₃,
 -CH₂CH₂C(CH₂CH₃)₃, -CH(CH₃)CH₂CH(CH₃)₂,
 -CH(CH₃)CH(CH₃)CH(CH₃)₂, -CH(CH₂CH₃)CH(CH₃)CH(CH₃)(CH₂CH₃),
 and others. Thus, the phrase unsubstituted alkyl groups includes primary alkyl groups, secondary alkyl groups, and tertiary alkyl groups. Preferred unsubstituted alkyl groups include straight and branched chain alkyl groups having 1 to 20 carbon atoms. More preferred such unsubstituted alkyl groups have from 1 to 10 carbon atoms while even more preferred such groups have from 1 to 6 carbon atoms. Most preferred unsubstituted alkyl groups include straight and branched chain alkyl groups having from 1 to 3 carbon atoms and include methyl, ethyl, propyl, and -CH(CH₃)₂.

[0066] The phrase "substituted alkyl" refers to an unsubstituted alkyl group as defined above in which one or more bonds to a carbon(s) or hydrogen(s) are replaced by a bond to non-hydrogen and non-carbon atoms such as, but not limited to, a halogen atom in halides such as F, Cl, Br, and I; an oxygen atom in groups such as hydroxyl groups, alkoxy groups, aryloxy groups, and ester groups; a sulfur atom in groups such as thiol groups, alkyl and aryl sulfide groups, sulfone groups, sulfonyl groups, and sulfoxide groups; a nitrogen atom in groups such as amines, amides, alkylamines, dialkylamines, arylamines, alkylarylamines, diarylamines, N-oxides, imides, and enamines; a silicon atom in groups such as trialkylsilyl groups, dialkylarylsilyl groups, alkylarylsilyl groups, and triarylsilyl groups; a phosphorus atom in groups such as phosphines, and phosphoryls; and other heteroatoms in various other groups. Substituted alkyl groups also include groups in which one or more bonds to a carbon(s) or hydrogen(s) atom is replaced by a bond to a heteroatom such as oxygen in carbonyl, carboxyl, and ester groups; nitrogen in groups such as imines, oximes, hydrazones, and nitriles. Substituted alkyl groups include, among others, alkyl groups in

which one or more bonds to a carbon or hydrogen atom is/are replaced by one or more bonds to fluorine atoms. Other alkyl groups include those in which one or more bonds to a carbon or hydrogen atom is replaced by a bond to an oxygen atom such that the substituted alkyl group contains a hydroxyl, alkoxy, aryloxy, or heterocycloxy group. Still other substituted alkyl groups include alkyl groups that have an amine group.

[0067] The phrase “unsubstituted alkenyl” refers to an “unsubstituted alkyl” group as defined above where at least one single C-C bond of the unsubstituted alkyl group is replaced by a double bond.

[0068] The phrase “substituted alkenyl” has the same meaning with respect to unsubstituted aryl groups that substituted alkyl groups has with respect to unsubstituted alkyl groups.

[0069] The phrase “unsubstituted cycloalkyl” refers to a cycloalkyl group where none of the carbon atoms of the cycloalkyl ring is bonded to an element other than H except for the carbon atom(s) bonded as the point of attachment. Examples of unsubstituted cycloalkyl groups include cyclopropyl, cyclobutyl, cyclopentyl, cyclohexyl, cycloheptyl, and cyclooctyl groups. Cyclohexyl and cyclopentyl groups are preferred cycloalkyl groups.

[0070] The phrase “substituted cycloalkyl” has the same meaning with respect to unsubstituted cycloalkyl groups that substituted alkyl groups have with respect to unsubstituted alkyl groups. However, a substituted cycloalkyl group also includes cycloalkyl groups in which one or more ring carbon atoms of the cycloalkyl group is bonded to a substituted and/or unsubstituted alkyl group. Thus, the phrase “substituted cycloalkyl” includes, but is not limited to methylcyclohexyl, and chlorocyclopentyl groups among others.

[0071] The phrase “unsubstituted aryl” refers to aryl groups that are not substituted. Thus the phrase includes, but is not limited to, groups such as phenyl, biphenyl, anthracenyl, naphthenyl, and xanthenyl by way of example. Although the phrase “unsubstituted aryl” includes groups

containing condensed rings such as naphthalene, it does not include aryl groups that have other groups such as alkyl or halo groups bonded to one of the ring members as aryl groups such as tolyl are substituted aryl groups. A preferred unsubstituted aryl group is phenyl. Unsubstituted aryl groups may be bonded to one or more atom in the parent structural formula.

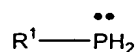
[0072] The phrase "substituted aryl group" has the same meaning with respect to unsubstituted aryl groups that substituted alkyl groups have with respect to unsubstituted alkyl groups. However, a substituted aryl group also includes aryl groups in which one or more aromatic carbons of the aryl group is bonded to a substituted and/or unsubstituted alkyl group. Thus, the phrase "substituted aryl" includes, but is not limited to tolyl, and hydroxyphenyl among others.

[0073] All ranges recited herein include all combinations and subcombinations included within that range's limits. For example, a temperature range of from about 20°C to about 65°C includes ranges of from 20°C to 60°C, of from 25°C to 30°C, of from 25°C to 28°C, and of from 20°C to 30°C, etc. Furthermore, one skilled in the art will recognize that any listed range can be easily recognized as sufficiently describing and enabling the same range being broken down into at least equal halves, thirds, quarters, fifths, tenths, etc. As a non-limiting example, each range discussed herein can be readily broken down into a lower third, middle third, and upper third.

[0074] An acid chloride refers to a compound having at least one carboxylic acid group where the -OH group of the carboxylic acid moiety is replaced with a halogen group such as, but not limited to, -Cl or -Br. A diacid dichloride is a type of acid chloride and refers to a compound having at least two carboxylic acid groups where the -OH groups have been replaced with halogen groups. Examples of diacid dichlorides include, but are not limited to, oxalyl chloride, phthaloyl dichloride, and phthaloyl dibromide.

[0075] A method of synthesizing a diazaphosphacycle includes reacting a phosphine with a diimine and optionally one or more equivalents of an acid

halide, a sulfonyl halide, a phosphoryl halide, or an acid anhydride in the substantial absence of O₂ to form the diazaphosphacycle. The phosphine has the formula I



I

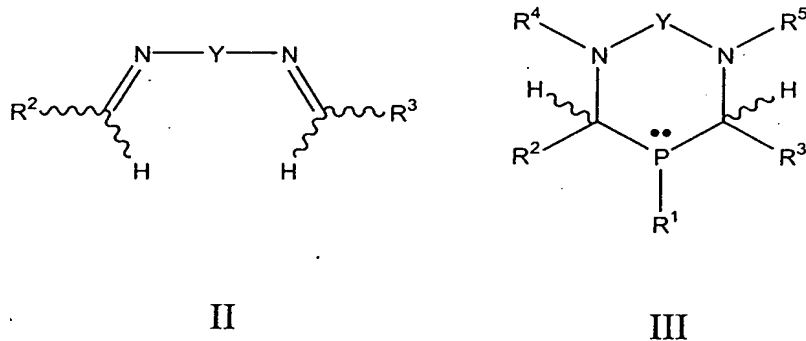
R¹ is selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, or substituted or unsubstituted ferrocenyl groups. Preferred R¹ groups include substituted and unsubstituted phenyl groups and substituted and unsubstituted cycloalkyl groups such as, but not limited to substituted and unsubstituted cyclopentyl groups and cyclohexyl groups. Other preferred R¹ groups include one or more -PH₂ group such that the phosphine is a polyphosphine. Employing a polyphosphine in the method provides for the production of bidentate ligands. Examples of suitable polyphosphines for use in the methods of the invention include, but are not limited to, 1,2-diphosphinoethane, 1,2-diphosphinoethylene, 1,3-diphosphinopropane, substituted or unsubstituted 1,2-diphosphinobenzene groups, substituted or unsubstituted 1,8-diphosphinoanthracene groups, substituted or unsubstituted 1,8-diphosphino-9,10-dihydroanthracene groups, substituted or unsubstituted 1,8-diphosphinoxanthene groups, or 1,1'-diphosphinoferrocene groups.

[0076] The reaction of a diimine with a phosphine of formula I is preferably conducted in a solvent such as, but not limited to, a substantially deoxygenated ether such as diethyl ether or tetrahydrofuran; a substantially deoxygenated alcohol such as ethanol or methanol; substantially deoxygenated water; or substantially deoxygenated dichloroethane. An acid is preferably present when the diimine reacts with the phosphine of formula I. Examples of suitable acids include, but are not limited to hydrochloric acid and hydrobromic acid.

[0077] Although not required, in certain preferred methods according to the invention, the diimine and the phosphine are reacted in the presence of the optional acid halide, the sulfonyl halide, the phosphoryl halide, or the acid anhydride. The presence of one of the optional halides or anhydride provides for carboxylation, phosphorylation, or sulfonylation of one or both of the N atoms in diazaphosphacycle ring. In some preferred embodiments, the method is conducted in the presence of an acid halide such as, but not limited to acetyl chloride, acetyl bromide, phthaloyl dichloride, or phthaloyl dibromide. In other preferred embodiments, the reaction is conducted in the presence of a diacid dihalide such as phthaloyl dichloride or phthaloyl dibromide. In still other preferred embodiments, the reaction of the diimine with the phosphine is conducted in the presence of an acid anhydride.

[0078] The reaction between the diimine and the phosphine is typically conducted at temperatures ranging from less than 0°C to about 50°C. More preferably, the reaction is conducted at temperatures ranging from at or about 0°C to at or about 25°C.

[0079] In preferred methods of synthesizing diazaphosphacycles, the diimine reacted with the phosphine of formula I has the formula II. In such methods, the diazaphosphacycle formed has the formula III



[0080] R² and R³ are independently selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted heterocyclyl groups, or substituted or unsubstituted ferrocenyl groups. In some preferred methods and diazaphosphacycles of the invention, R² and R³

are identical, but are not part of the same group. In other words, if R^2 is a phenyl group, then R^3 is another phenyl group. Preferred R^2 and R^3 groups include phenyl, 2-furanyl, protected pyrrolyl, n-propyl, i-propyl, t-butyl, ferrocenyl, o-hydroxyphenyl, o-tolyl, 2-naphthyl, and pentafluorophenyl groups.

[0081] R^4 is selected from -H, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, trialkylsilyl groups, triarylsilyl groups, alkyl diarylsilyl groups, dialkylarylsilyl groups, $-C(=O)-R^6$ groups, $-S(=O)_2-R^6$ groups, $-P(=O)R^6R^7$ groups, or $-C(=NR^6)-R^7$ groups. Preferred R^4 groups include -H, and $-C(=O)-R^6$ groups.

[0082] R^5 is selected from -H, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, trialkylsilyl groups, triarylsilyl groups, alkyl diarylsilyl groups, dialkylarylsilyl groups, $-C(=O)-R^7$ groups, $-S(=O)_2-R^7$ groups, $-P(=O)R^6R^7$ groups, or $-C(=NR^6)-R^7$ groups. Preferred R^5 groups include -H and $-C(=O)-R^7$ groups. In some preferred methods and diazaphosphacycles, R^4 is a $-C(=O)-R^6$ group and R^5 is a $-C(=O)-R^7$ group.

[0083] R^6 is selected from substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, -OH groups, substituted or unsubstituted alkoxy groups, substituted or unsubstituted aryloxy groups, -NH(alkyl) groups, -NH(aryl) groups, -N(aryl)₂ groups, -N(alkyl)₂ groups, -N(alkyl)(aryl) groups, -S-alkyl groups, or S-aryl groups. Preferred R^6 groups include alkyl groups such as methyl, ethyl, propyl, butyl, pentyl, and hexyl groups and groups where R^6 and R^7 join together with the two ring nitrogen atoms of the diazaphosphacycle to form a ring.

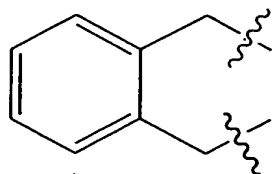
[0084] R^7 is selected from substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, -OH groups,

substituted or unsubstituted alkoxy groups, substituted or unsubstituted aryloxy groups, -NH(alkyl) groups, -NH(aryl) groups, -N(aryl)₂ groups, -N(alkyl)₂ groups, -N(alkyl)(aryl) groups, -S-alkyl groups, or S-aryl groups. Preferred R⁷ groups include alkyl groups such as methyl, ethyl, propyl, butyl, pentyl, and hexyl groups and groups where, as indicated above, R⁶ and R⁷ join together with the two ring nitrogen atoms of the diazaphosphacycle to form a ring

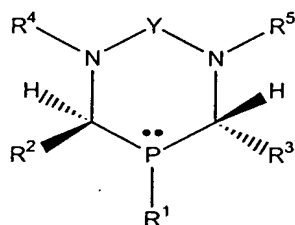
[0085] R⁶ and R⁷ may be part of the same alkyl group, alkenyl group, or aryl group such that R⁴ and R⁵ together with the two nitrogen atoms of the diazaphosphacycle form a ring. Preferred such compounds include those where the ring formed has 6 ring members.

[0086] Y is a linking group selected from substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted aryl groups, substituted or unsubstituted alkenyl groups, silyl groups, substituted alkyl groups, or groups having the formula -(CH₂)_n- wherein n is selected from the group consisting of 0, 1, 2, and 3. In some preferred methods and diazaphosphacycles, Y is a -(CH₂)_n- group where n is 0. In such compounds the nitrogen atoms of the diazaphosphacycle are directly bonded to one another and the compound is a 3,4-diazaphospholane. In other preferred methods and diazaphosphacycles, Y is a cycloalkyl group and one of the nitrogen atoms of the diimine is bonded to a first ring member carbon atom of the cycloalkyl group and the other nitrogen atom of the diimine is bonded to a second ring member carbon atom. Furthermore, in such preferred compounds, the second ring member carbon atom of the cycloalkyl group is directly bonded to the first ring member carbon atom of the cycloalkyl group such that the cycloalkyl group is a 1,2-disubstituted cycloalkyl group such as a 1,2-disubstituted cyclohexyl group. Both *cis* and *trans* 1,2-disubstituted alkyl groups are preferred. Other preferred Y groups have the following

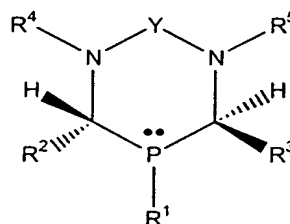
formula where the benzene ring of the group may be further substituted:



[0087] In other preferred methods and diazaphosphacycles, the diazaphosphacycle has the formula IIIA, the formula IIIB, or is a mixture of diazaphosphacycles of formulas IIIA and IIIB. Such diazaphosphacycles are generally referred to as *rac* compounds. In more preferred such diazaphosphacycles, Y is a $-(CH_2)_n-$ group where n is 0.

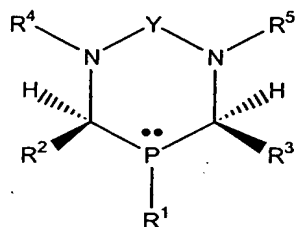


IIIA



IIIB

[0088] In other preferred methods and diazaphosphacycles, the diazaphosphacycle has the formula IIIC. Such compounds are generally referred to as *meso* compounds. In more preferred such compounds, Y is a $-(CH_2)_n-$ group where n is 0 so that the ring nitrogen atoms of the diazaphosphacycle are directly bonded to one another.



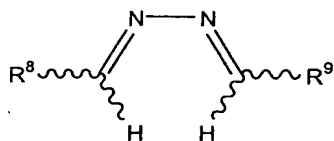
IIIC

[0089] The methods disclosed herein may be used to produce diazaphosphacycles where both R^4 and R^5 are $-H$. Such a method typically involves reaction of the phosphine of formula I with the diimine of formula

II in the absence of acid halide, acid anhydride, sulfonyl halide, and/or phosphoryl halide. When such a method is used, the method may include the later addition of an acid halide, an acid anhydride, a sulfonyl halide, or a phosphoryl halide. Preferably an acid halide or an acid anhydride is used in such a method. The later addition of one of the above-specified reagents forms a second diazaphosphacycle in which at least one of R^4 and R^5 is not -H. In other preferred such methods, neither R^4 nor R^5 is an -H in the second diazaphosphacycle.

[0090] The widely different groups that may be used for R^1 - R^6 and Y in the method of the invention allows a library of different diazaphosphacycles to be produced from readily available starting materials. Such a library may be produced using standard combinatorial methods allowing for the production of large numbers of diazaphosphacycles.

[0091] A first alternative method of synthesizing a diazaphosphacycle includes reacting a diimine with an acid halide, a diacid dihalide, a sulfonyl halide, a disulfonyl dihalide, a phosphoryl halide, or a diphosphoryl dihalide to form a dihalo intermediate compound. The method further includes reacting the dihalo intermediate compound with a phosphine of formula R^1 - PH_2 in the substantial absence of O_2 to form the diazaphosphacycle. In the method, R^1 is selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted cycloalkyl groups, or substituted or unsubstituted ferrocenyl groups; and the diimine has the formula IV

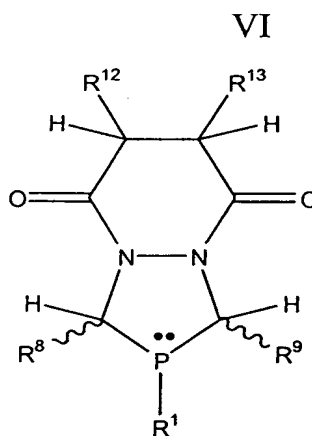
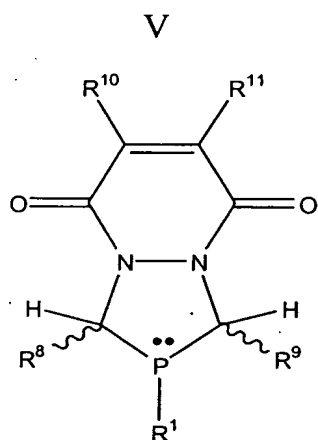
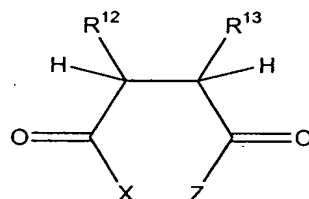
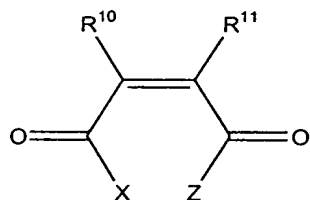


IV

[0092] R^8 and R^9 are independently selected from substituted or unsubstituted aryl groups, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, substituted or unsubstituted

heterocyclyl groups, or substituted or unsubstituted ferrocenyl groups. Any of the reaction conditions suitable for the previously described method may be used in conjunction with this first alternative method. In some preferred such methods and diazaphosphacycles produced therefrom, R^8 and R^9 are identical, but are not part of the same group. In other words, if R^8 is a phenyl group, then R^9 is another phenyl group. Preferred R^8 and R^9 groups include phenyl, 2-furanyl, protected pyrrolyl, n-propyl, i-propyl, t-butyl, ferrocenyl, o-hydroxyphenyl, o-tolyl, 2-naphthyl, and pentafluorophenyl groups. Substituted and unsubstituted aryl groups are particularly suitable as R^8 and R^9 groups.

[0093] Still other such methods are provided in which the diimine is reacted with a diacyl dihalide, and the diacyl dihalide has the formula V or the formula VI and the diazaphosphacycle has the formula VII or the formula VIII



VII

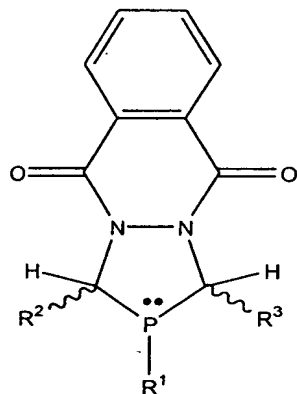
VIII

[0094] R^{10} , R^{11} , R^{12} , and R^{13} are independently selected from -H, substituted or unsubstituted alkyl groups, substituted or unsubstituted cycloalkyl groups, or substituted or unsubstituted aryl groups. R^{10} and R^{11} may further join together to form a substituted or unsubstituted aryl group or a substituted or unsubstituted cycloalkenyl group. Similarly, R^{12} and R^{13} may join together to form a substituted or unsubstituted cycloalkenyl group or a substituted or unsubstituted cycloalkyl group.

[0095] X and Z are independently selected from -Cl or -Br.

[0096] In particularly preferred methods for synthesizing diazaphosphacycles according to the alternative method, phthaloyl dichloride is the diacyl dihalide of formula V.

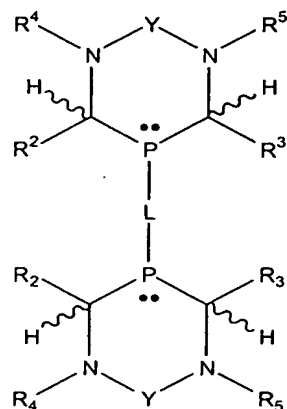
[0097] Preferred diazaphosphacycles include any of the compounds having the formulas III, IIIA, IIIB, IIIC, VII, or VIII produced by any of the methods of the present invention. Preferred diazaphosphacycles of the invention further include compounds of the formula IX



IX

where R^1 , R^2 , and R^3 have any of the values set forth above with respect to formula III.

[0098] Preferred diazaphosphacycles of formula III include those having the formula X

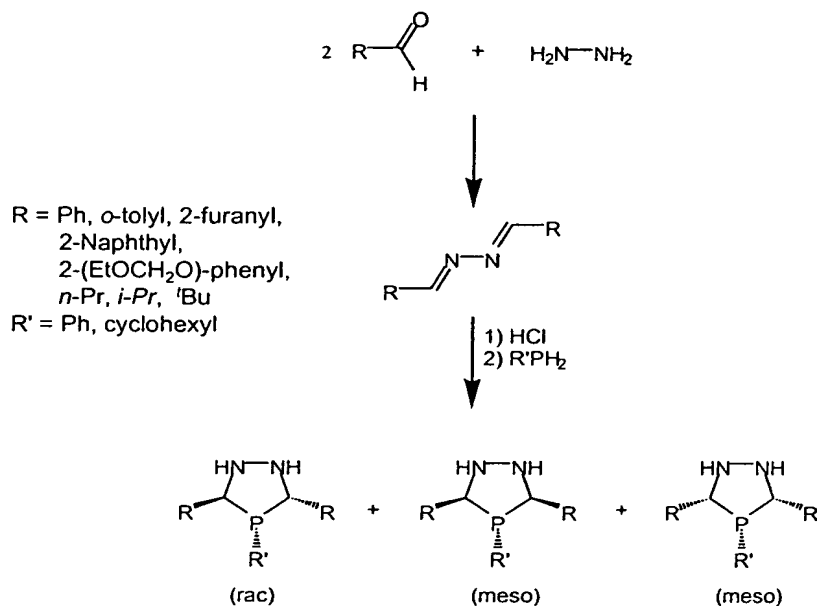


X

[0099] In compounds of formula X, L is a linking group selected from substituted or unsubstituted alkyl groups, substituted or unsubstituted alkenyl groups, substituted or unsubstituted aryl groups or substituted or unsubstituted ferrocenyl groups. Preferred L groups include ethane, ethylene, propane, benzene, anthracene, 9,10-dihydroanthracene, xanthene, and ferrocene. In more preferred such diazaphosphacycles, Y is a $-(CH_2)_n-$ group where n is 0.

[00100] Scheme 1 shows how various 3,4-diazaphosphacycles may be synthesized from simple starting materials to provide a large number of chiral phosphine ligands.

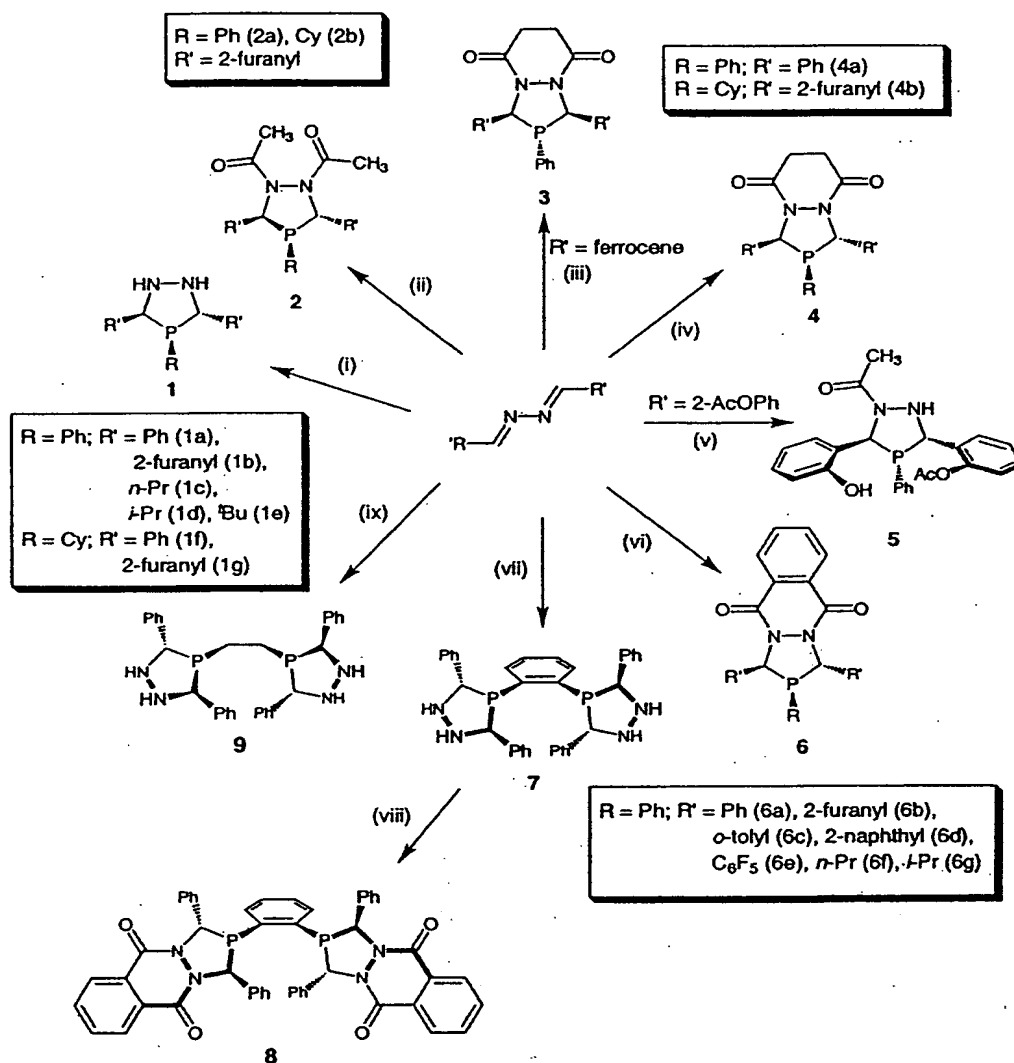
Scheme 1



[00101] As shown in Scheme 1, the reaction of 2 equivalents of an aldehyde such as aldehydes where R is an alkyl group or aryl group with a diamine such as hydrazine readily affords the diimines for use in the method for producing the diazaphosphacycles. An excess of aldehyde may be used to produce the diimine. The reaction shown in Scheme 1 may be carried out in a *rac* selective manner. The reaction typically provides high yields in excess of 80 percent of the 3,4-diazaphospholanes.

[00102] Scheme 2 shows the synthesis of numerous different diazaphosphacycles from simple and readily available diimines and phosphines. The diimine is formed from hydrazine and the appropriate aldehyde. Thus, the diimine is a compound of formula II as described above, where Y is a $-(CH_2)_n-$ group where n is 0.

Scheme 2^a



^a(i) HCl, RPH₂, (ii) CH₃COCl, RPH₂ (iii) succinyl chloride, PhPH₂ (iv) succinyl chloride, RPH₂ (v) HCl, PhPH₂ (vi) phthaloyl chloride, PhPH₂ (vii) HCl, 1,2-(PH₂)₂C₆H₄ (viii) phthaloyl chloride in THF (ix) HCl, PH₂CH₂CH₂PH₂. All the reaction products were worked up with 10% K₂CO₃.

[00103] The condensation of azines ($R^2\text{-CH=N-N=CH-R}^3$), shown generically as formula II, prepared by the reaction of hydrazine with 2 equivalents of the corresponding aldehyde, as shown in Scheme 1, and primary phosphines yields diazaphosphacycles such as compound 1. As set forth in Scheme 2, this procedure surprisingly and unexpectedly provides a variety of 3,4-diazaphospholanes in good yields (25-95 %) and *rac* selectivity under mild reaction conditions.

[00104] Condensation of an azine and a primary phosphine preferably with 1 equivalent of dry HCl as an acid promoter affords simple 3,4-diazaphospholanes (1, 7, 9). In preferred embodiments, acid chlorides are employed and function as both promoters and N-functionalization reagents to provide N,N'-dicarboxyl-3,4-diazaphospholanes (2, 3, 4, 6) directly in a one-step synthesis as illustrated in Scheme 2. Reaction of the azine derived from acetyl salicylaldehyde with phenylphosphine yielded 5, a product in which one of the salicyl acetyl groups was transferred to the hydrazine moiety. As exemplified by the transformation of compound 7 to compound 8, 3,4-diazaphospholanes and acid chlorides react cleanly to provide a wide variety of N,N'-dicarboxyl-3,4-diazaphospholanes. The N,N'-dicarboxyl-3,4-diazaphospholanes exhibit higher thermal and chemical stability than simple 3,4-diazaphospholanes, although both are suitable for forming transition metal complexes.

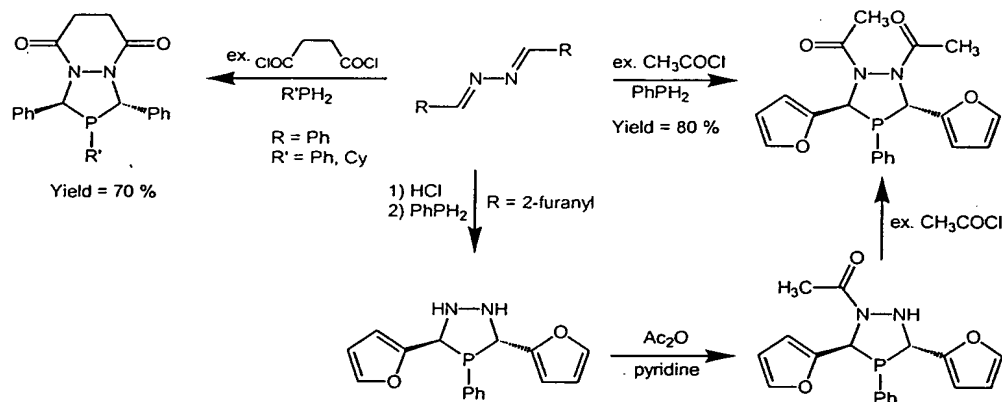
[00105] Acid-promoted addition of primary phosphines to diimines are generally *rac* selective, but the reaction is sensitive to the selection of the R^1 group of the phosphine and to the selection of the R^2 , R^3 , R^8 , and R^9 groups of the diimine used. For example, where R^1 is phenyl, *rac/meso* ratios (0.6-30:1) are dependent on the choice of R^2 and R^3 or R^8 and R^9 . However, when R^1 is a cyclohexyl group, then formation of the *rac* isomers are highly preferred and in some cases are the only isomers observed. Azines derived from bulky, electron withdrawing substituents such as pentafluorophenyl and ferrocenyl generally yield low *rac/meso* ratios (6e, 2:1; 3, 0.6:1). For most diazaphospholanes, simple recrystallization provides separation of

diastereomers (e.g., rac/meso ratios 30:1 for 1a). The diazaphosphacycles were characterized by X-ray crystallography and ^1H and ^{31}P NMR spectroscopy as shown in FIGS. 1, 2, and 4-6.

[00106] Resolution of enantiomeric mixtures may be accomplished by various methods known to those skilled in the art. Resolution of racemic diazaphospholanes 1a, 1e, and 9 was accomplished by N-functionalization with di-O-methyl-L-tartaric acid dichloride to form bicyclic diastereomers followed by chromatographic separation on silica gel.

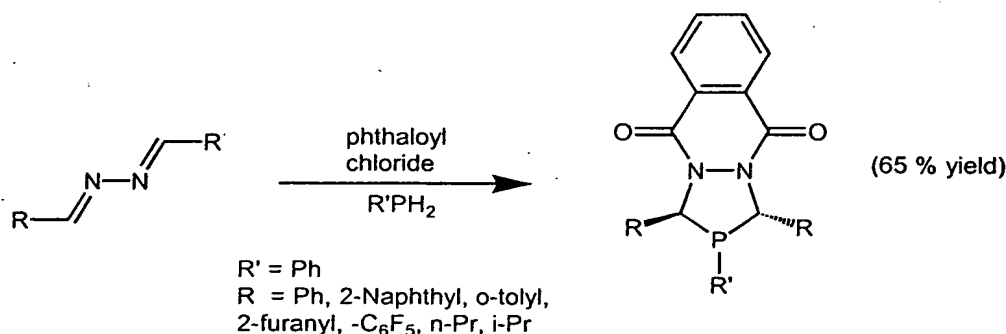
[00107] Scheme 3 shows how various functionalized 3,4-diazaphospholanes may be prepared from a diimine such as a diimine of formula II where Y is a $-(\text{CH}_2)_n-$ group and n is 0.

Scheme 3



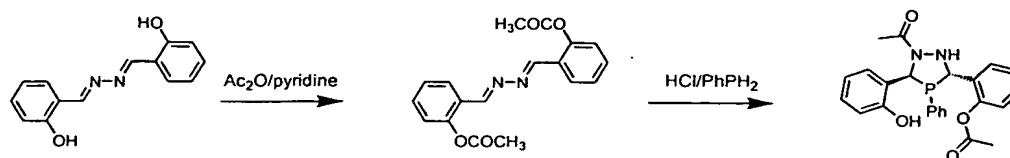
[00108] Scheme 4 shows a synthetic route for obtaining rigid bicyclic 3,4-diazaphospholanes from a diimine of formula II where Y is a $-(\text{CH}_2)_n-$ group and n is 0.

Scheme 4



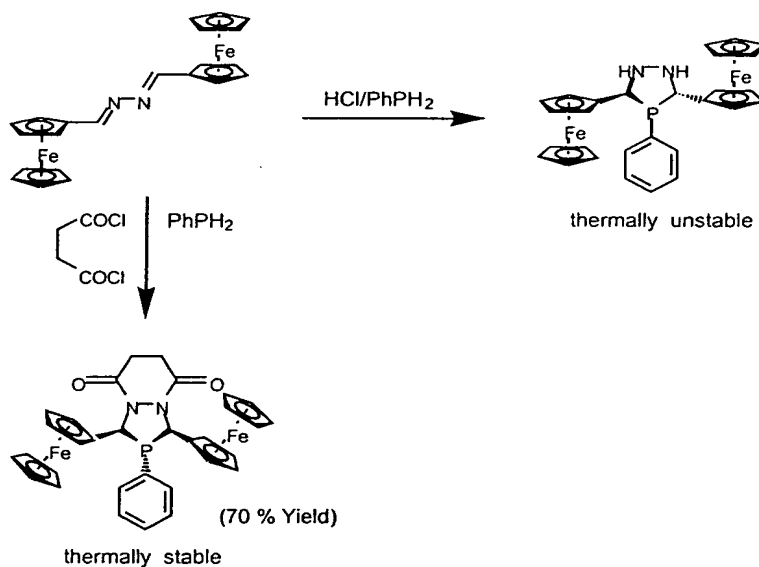
[00109] Scheme 5 shows a synthetic method that may be used for preparing a diazaphosphacycle that includes a hydroxyphenyl group.

Scheme 5



[00110] Scheme 6 shows a synthetic method for preparing a sterically demanding diazaphosphacycle that includes two ferrocenyl groups. As can be seen in Scheme 6, one of the products is thermally unstable and can be degraded.

Scheme 6



[00111] The diazaphosphacycles of the present invention may be combined with a transition metal to form a transition metal complex. The transition metal complexes of the invention include a transition metal and a diazaphosphacycle where at least one phosphorus atom in the diazaphosphacycle is bonded to the transition metal. Preferred metal complexes are prepared using 3,4-diazaphospholanes. In preferred transition metal complexes including a diazaphosphacycle of formula X, two of the phosphorus atoms are bonded to the transition metal. Preferred transition metals in transition metal complexes include Rh, Ru, Pd, Pt, Ir,

Ni, Co, and Fe. Other preferred transition metal complexes have catalytic activity and can be used to catalyze transformations such as those carried out with known transition metal complexes as understood by those skilled in the art. Just a few of the catalytic transformations possible with the transition metal complexes of the present invention are shown in FIG. 3.

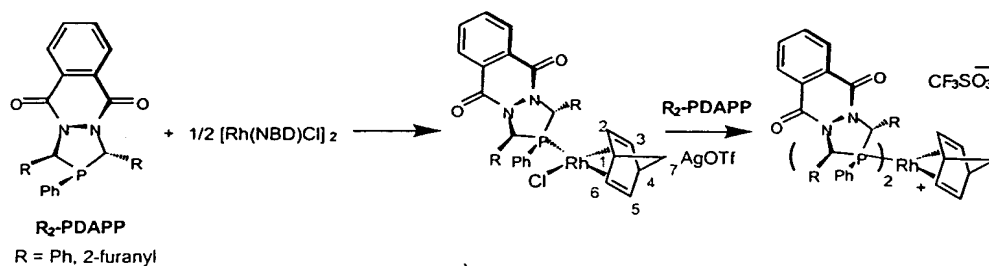
[00112] Because the methods of the present invention may be used to readily synthesize a plethora of diazaphosphacycles, libraries of these compounds and transition metal complexes prepared from them may be formed.

[00113] Various methods may be used to prepare transition metal complexes from the diazaphosphacycles of the present invention. Such methods include reacting a diazaphosphacycle with a starting transition metal complex to produce the diazaphosphacycle transition metal complex. In such reactions, the starting transition metal complex typically includes at least one ligand that is replaced by the diazaphosphacycle during the reaction. Examples of ligands include phosphines; amines; diamines; CO; Cl, Br; nitriles such as, but not limited to acetonitrile and benzonitrile; 1,5-cyclooctadiene, norbornadiene, and other dienes; alkenes; ketones; alcohols; ethers; thiols; and sulfoxides. For example, excess diazaphospholanes 6a and 6b react with $1/2[\{\text{Rh}(\text{NBD})\text{Cl}\}_2]$ affording adducts with the formula $[(6)\text{Rh}(\text{NBD})\text{Cl}]$ in quantitative yields. Similarly, reaction of the N, N'-phthaloyl derivative of 9 with $[(\text{COD})\text{Pt}(\text{CH}_3)_2]$ in solution yields $[(9\text{-phthaloyl})\text{Pt}(\text{CH}_3)_2]$ in quantitative yield as judged by NMR spectroscopy and X-ray crystallography. X-ray crystallography was used to generate ORTEP diagrams of various metal complexes as seen in FIGS. 14, 15, and 16. ^1H and ^{31}P NMR spectra of various metal complexes are shown in FIGS. 7, and 9-13.

[00114] Standard reaction conditions known to those skilled in the art may be used to promote formation of the transition metal complex. For example, CO displacement may be promoted through the use of ultraviolet irradiation or by reaction with trimethylamine N-oxide as known by those skilled in the art.

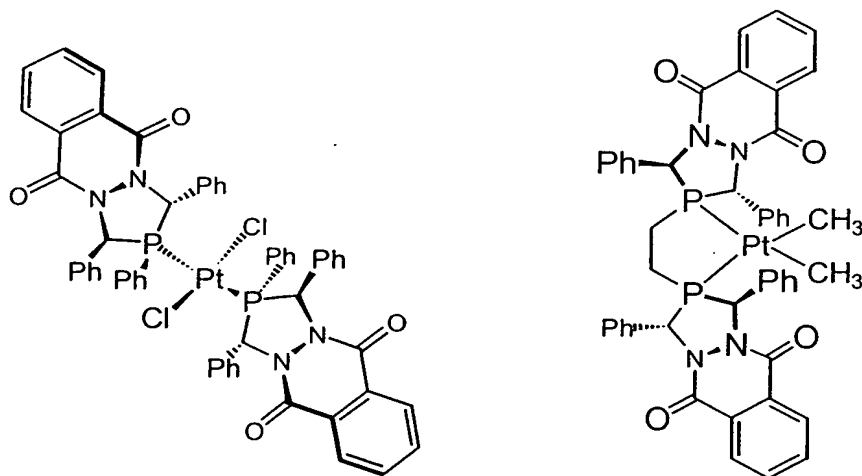
[00115] Scheme 7 shows methods for preparing Rh(norbornadiene) complexes that include one or two diazaphosphacycles of the present invention.

Scheme 7



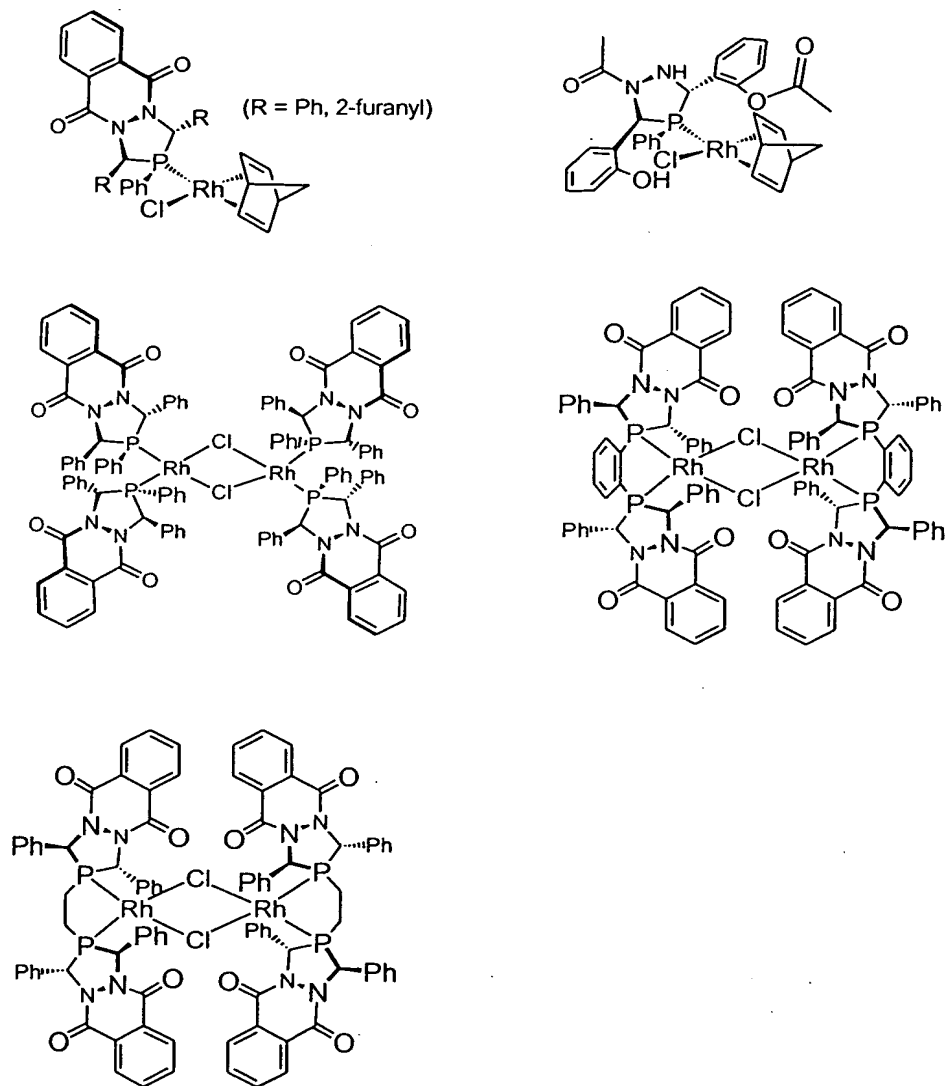
[00116] Scheme 8 shows various platinum complexes that have been synthesized using various diazaphosphacycles of the present invention

Scheme 8



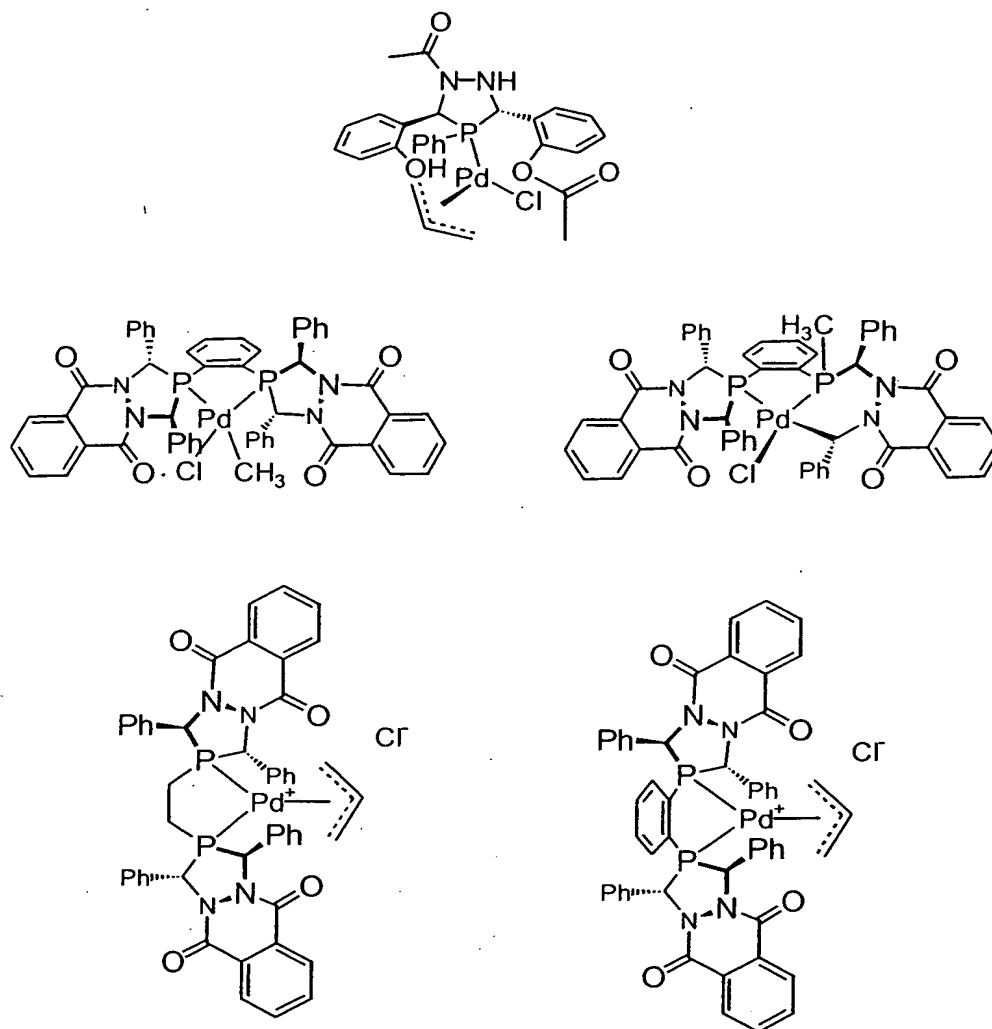
[00117] Scheme 9 shows various synthesized rhodium complexes that include the diazaphosphacycles of the present invention.

Scheme 9



[00118] Scheme 10 shows a number of palladium complexes that have been synthesized using various diazaphosphacycles of the present invention.

Scheme 10



[00119] As noted above, there are many different types of reaction catalyzed by transition metal complexes. Examples of such reactions that may be catalyzed by the transition metal complexes of the present invention include, but are not limited to, alkene, alkyne, ketone, imine, oxime, aldehyde, nitrile, arene, carboxylic acid, ester, acid anhydride, and nitro group hydrogenations; hydrogenolysis reactions of alkyl halides, alkenyl halides, and acyl halides; hydrosilylation of alkenes, alkynes, ketones, and oximes; hydroboration of alkenes, alkynes, ketones, and oximes; hydroamination of

alkenes and alkynes; hydroformylation of alkenes; hydroacylation of alkenes; hydrocarboxylation, hydroesterification, and hydrocarboxamidation of alkenes; carbonylation and double carbonylation of alkyl, aryl, and alkenyl halides; hydrocyanation of alkenes, dienes, and alkynes; alkene metathesis; cycloaddition of alkenes, dienes, and alkynes; cyclopropanation of alkenes; alkene and alkyne isomerization; Tischenko disproportionation of aldehydes; aziridination of alkenes; cross-coupling reactions; diborylation of alkanes; dehydrogenation of alkanes; allylic alkylation; allylic amination; allylic esterification; and amination and etherification of alkenyl and aryl halides. While each of the catalytic reactions is separately preferred, hydrogenation and hydroformylation reactions are particularly preferred transformations where transition metal complexes prepared from the diazaphosphacycles of the present invention may be utilized. Especially preferred catalytic transformations include those where enantioselectivity is desired.

[00120] As a general rule, 3,4-diazaphospholanes are bulky ligands. For example, the cone angle of 1a (172°) is comparable to that of tricyclohexylphosphine (170°). The bulkiness of the 3,4-diazaphosphacycles allows for the formation of transition metal complexes with crowded metal centers which may be associated with improved selectivity and/or activity during catalysis. Accordingly, diazaphosphacycles having cone angles greater than 170° are preferred.

EXAMPLES

[00121] General Considerations

[00122] Routine NMR characterization experiments, ^1H NMR (300 and 500 MHz), ^{13}C NMR (75.462 and 125.7 MHz), ^{19}F NMR (282 MHz), and ^{31}P NMR (121.49 and 202.4 MHz) were carried out on a Bruker AC-300 or a Varian 500 NMR spectrometer. ^1H NMR data are reported as follows: chemical shift (multiplicity (b = broad, s = singlet, d = doublet, t = triplet, q = quartet, and m = multiplet), and integration). Chemical shifts for ^1H NMR spectra are reported in ppm downfield from internal tetramethylsilane (TMS, δ scale) using residual protons in the deuterated solvents (C_6D_6 , 7.15 ppm; CDCl_3 , 7.25 ppm; and CD_2Cl_2 , 5.31ppm) as references. ^{13}C and ^{31}P NMR spectra were obtained using ^1H decoupling, and the chemical shifts are reported in ppm vs. Me_4Si (CDCl_3 at 77 ppm and C_6D_6 at 128 ppm) and 85 % H_3PO_4 standard (external), respectively. Elemental analyses were provided by Desert Analysis (Phoenix, AZ).

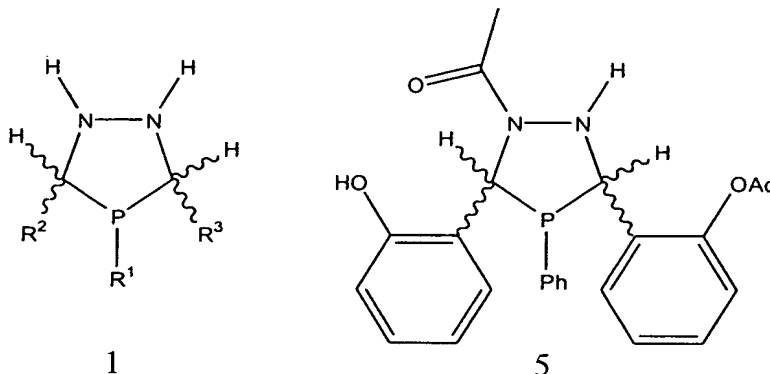
[00123] CDCl_3 solvents were purchased from Aldrich Chemical (Milwaukee, Wisconsin), distilled over calcium hydride, and vacuum transferred into an air-tight solvent bulb prior to transfer into an inert-atmosphere glovebag. All reactions were carried out under a dry nitrogen atmosphere using standard Schlenk techniques unless otherwise noted.

[00124] Cyclohexyl phosphine and 1,2-bis(phosphino)ethane were purchased from Strem Chemicals, Inc. (Newburyport, Massachusetts) HCl (1.0 M in Et_2O solution), succinyl chloride, phthaloyl chloride, and diethyl L-tartrate were purchased from Aldrich Chemical of Milwaukee, Wisconsin. Acetyl chloride was purchased from J. T. Baker (Phillipsburg, New Jersey).

[00125] The aryl azine derivatives ($\text{aryl-CH=N-N=CH-aryl}$) were prepared by reaction of the corresponding aldehyde (2 equiv.) with hydrazine under refluxing alcohol conditions. F. E. Hencoch, G. Hampton, C. R. Hauser, *J. Am. Chem. Soc.* **1969**, *91*, 676-681. The alkyl azine derivatives ($\text{alkyl-CH=N-N=CH-alkyl}$) (A. U. Blackham, N. L. Eatough, *J. Am. Chem. Soc.* **1962**, *84*, 2922-2930), phenylphosphine (R. C. Taylor, R.

Kolodny, D. B. Walters, *Synthesis in Inorganic and Metal-Organic Chemistry* 1973, 3, 175-179), and o-bis(phosphino)benzene (E. P. Kyba, S.-T. Liu, R. L. Harris, *Organometallics* 1983, 2, 1877-1879) were prepared according to known literature methods. Phenylphosphine is commercially available from Aldrich Chemical (Milwaukee, Wisconsin).

[00126] **General Synthesis for Compounds 1a-g and 5**



- 1a: $R^1 = \text{Ph}$; $R^2 = R^3 = \text{Ph}$
 1b: $R^1 = \text{Ph}$; $R^2 = R^3 = 2\text{-furanyl}$
 1c: $R^1 = \text{Ph}$; $R^2 = R^3 = n\text{-propyl}$
 1d: $R^1 = \text{Ph}$; $R^2 = R^3 = i\text{-propyl}$
 1e: $R^1 = \text{Ph}$; $R^2 = R^3 = t\text{-butyl}$
 1f: $R^1 = \text{Cyclohexyl}$; $R^2 = R^3 = \text{Ph}$
 1g: $R^1 = \text{Cyclohexyl}$; $R^2 = R^3 = 2\text{-furanyl}$

[00127]

[00128]

A diethyl ether (20 mL) solution of the appropriate azine derivative (4.55 mmol) was treated with HCl (ca. 4.75 mL, 4.75 mmol, 1.0 M in Et₂O solution) at 0°C. Immediately, a white solid precipitated from solution. Phenyl (or cyclohexyl for compounds 1f and 1g) phosphine (4.55 mmol) was added to this suspension at 0°C and the reaction mixture was stirred for 4 hours (or overnight) at room temperature. Into the resultant white slurry was added a degassed 10% aqueous K₂CO₃ (ca 30 mL) solution at 0°C. The ether layer was separated via cannula, dried over MgSO₄, and filtered via cannula to obtain a colorless solution. The ether was evaporated under vacuum to yield the corresponding diazaphospholanes.

[00129]

rac-1a: Yield = 67 % of a white solid (*rac/meso* = 13). ¹H NMR (CDCl₃): δ 4.53 (b, 2H, NH), 5.11 (d, *J*_{H-P} = 22.1 Hz, 1H, PCHN), 5.54

(s, 1H, PCHN), 6.77 (m, 2H, Ph), 6.98 (m, 3H, Ph), 7.10-7.39 (m, 10H, Ph); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 71.51 (d, $J_{\text{C-P}} = 1.2$ Hz, PCHN), 71.81 (d, $J_{\text{C-P}} = 5.7$ Hz, PCHN), 126.29 (d, $J_{\text{C-P}} = 4.4$ Hz, Ph), 126.37 (d, $J_{\text{C-P}} = 1.3$ Hz), 127.30 (s), 127.41 (s), 127.86 (s), 128.15 (d, $J_{\text{C-P}} = 6.3$ Hz), 128.94 (s), 128.98 (s), 133.34 (d, $J_{\text{C-P}} = 18$ Hz), 134.53 (s), 141.10 (d, $J_{\text{C-P}} = 15.3$ Hz), one quaternary carbon hasn't been assigned due to the overlap; ^{31}P NMR (CDCl_3): δ 21.4 (d, $J_{\text{P-H}} = 23$ Hz). Analysis calculated for $\text{C}_{20}\text{H}_{19}\text{N}_2\text{P}$: C, 75.46; H, 6.02; N, 8.8. Found: C, 74.85; H, 6.09; N, 8.8.

[00130] *rac-1b*: Yield = 90 % of a colorless oil (*rac/meso* = 10). ^1H NMR (CDCl_3): δ 4.0 (b, 1H, NH), 4.25 (b, 1H, NH), 4.84 (d, $J_{\text{H-P}} = 22.8$ Hz, 1H, PCHN), 5.24 (d, $J_{\text{H-P}} = 2.2$ Hz, 1H, PCHN), 5.63 (m, 1H, furan), 6.1 (dd, $J = 1.8, 3.3$ Hz, 1H, furan), 6.31 (m, 1H, furan), 6.36 (m, 1H, furan), 7.12 (m, 1H, furan), 7.33 (m, 5H, Ph), 7.42 (m, 1H, furan); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 64.46 (d, $J = 20.3$ Hz, PCHN), 65.55 (d, $J = 24.8$ Hz, PCHN), 106.28 (d, $J = 3.2$ Hz, furan), 107.13 (d, $J = 7$ Hz, furan), 110.04 (s, furan), 110.55 (s, furan), 128.33 (d, $J = 7$ Hz, Ph), 129.43 (s, Ph), 133.17 (d, $J = 18.5$ Hz, Ph), 141.23 (s, furan), 142.62 (s, furan), 148.01 (furan), 150.09 (s, furan), 153.26 (d, $J = 14$ Hz, Ph); ^{31}P NMR (CDCl_3): δ 9.9 (d, $J_{\text{P-H}} = 23$ Hz). Analysis calculated for $\text{C}_{16}\text{H}_{15}\text{O}_2\text{N}_2\text{P}$: C, 64.43; H, 5.07; N, 9.39. Found: C, 64.59; H, 5.14; N, 8.70.

[00131] *rac-1c*: Yield = >90 % of a white solid (*rac/meso* = 5). ^1H NMR (CDCl_3): δ 0.82 (t, $J_{\text{H-H}} = 7.3$ Hz, 3H, CH_3), 0.94 (t, $J_{\text{H-H}} = 7.3$ Hz, 3H, CH_3), 1.3-1.7 (m, 8H, CH_2), 3.15 (doublet of triplet, $J_{\text{H-H}} = 7.0$ Hz, $J_{\text{P-H}} = 16.2$ Hz, 1H, CH), 3.94 (t, $J_{\text{H-H}} = 6.5$ Hz, 1H, CH), 3.3-3.6 (b, 2H, NH) 7.34-7.41, (m, 3H, Ph), 7.47-7.55 (m, 2H, Ph); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 13.9 (s, CH_3), 21.5 (d, $J_{\text{P-C}} = 12.0$ Hz), 22.0 (d, $J_{\text{P-C}} = 6.6$ Hz), 37.0 (d, $J_{\text{P-C}} = 22.8$ Hz), 67.0 (d, $J_{\text{P-C}} = 21.1$ Hz, PCHN), CH (δ 67.3 (d, $J_{\text{P-C}} = 17.0$ Hz, PCHN), 126.2 (d, $J_{\text{P-C}} = 6$ Hz, C_{meta}), 127.0 (s, C_{para}), 133.8 (d, $J_{\text{P-C}} = 12$ Hz, C_{ortho}), 136.8 (d, $J_{\text{P-C}} = 30$ Hz, C_{ipso}); ^{31}P NMR (CDCl_3): δ 1.1

(b). Analysis calculated for $C_{14}H_{23}N_2P(\text{hexane})_{0.1}$: C, 67.72; H, 9.5; N, 10.82. Found: C, 68.12; H, 8.94; N, 10.72.

[00132] **rac-1d**: Yield = 70 % of a white solid with mainly a *rac* isomer. ^1H NMR (CDCl_3): δ 0.9-1.13 (m, 13H, *CH* and *CH*₃), 1.94 (m, 1H, *CH*), 2.81 (dd, $J_{\text{H-H}} = 9.0$ Hz, $J_{\text{P-H}} = 26.4$ Hz, 1H, *PCHN*), 3.82 (dd, $J_{\text{H-H}} = 6.3$ Hz, $J_{\text{P-H}} = 1.9$ Hz, 1H, *PCHN*), 3.2-3.6, (b, 2H, *NH*), 7.34-7.41, (m, 3H, Ph), 7.47-7.55, (m, 2H, Ph); $^{13}\text{C}\{^1\text{H}\}$ NMR (C_6D_6): δ 20.7, (d, $J_{\text{C-P}} = 13.7$ Hz, *CH*₃), 21.4, (d, $J_{\text{C-P}} = 8.5$ Hz, *CH*₃), 22.5 (d, $J_{\text{C-P}} = 4.8$ Hz, *CH*₃), 23.5, (d, $J_{\text{C-P}} = 21.4$ Hz, *CH*₃), 28.4 (s), 31.9 (d, $J_{\text{C-P}} = 20$ Hz), 65.4 (d, $J_{\text{C-P}} = 18$ Hz), 67.5 (d, $J_{\text{C-P}} = 32$ Hz), 77.1 (d, $J_{\text{C-P}} = 18.1$ Hz, *PCHN*), 128.6 (d, $J_{\text{C-P}} = 7$ Hz, *Cmeta*), 129.1 (s, *Cpara*), 134.9 (d, $J_{\text{C-P}} = 19$ Hz, *Corho*), 135.9 (d, $J_{\text{C-P}} = 26$ Hz, *Cipso*); ^{31}P NMR (CDCl_3): δ -5.7 (d, $J_{\text{P-H}} = 2.4$ Hz). Analysis calculated for $C_{14}H_{23}N_2P(\text{CH}_2\text{Cl}_2)_{0.1}$: C, 65.43; H, 9.04; N, 10.89. Found: C, 65.34; H, 8.61; N, 10.33.

[00133] **rac-1e**: Yield = 61 % of a white solid (*rac/meso* = 6). ^1H NMR (CDCl_3): δ 0.75 (d, $J_{\text{H-P}} = 1.1$ Hz, 9H, *CH*₃), 1.04 (s, 9H, *CH*₃), 2.74 (d, $J_{\text{H-P}} = 21.3$ Hz, *PCHN*), 3.81 (d, $J_{\text{H-P}} = 2.6$ Hz, 1H, *PCHN*), 7.34 (m, 3H, Ph), 7.58 (m, 2H, Ph); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 28.11 (d, $J_{\text{C-P}} = 8.6$ Hz, *CH*₃), 29.27 (d, $J_{\text{C-P}} = 4.9$ Hz, *CH*₃), 33.05 (s, *CCH*₃), 33.78 (d, $J_{\text{C-P}} = 15.9$ Hz, *CCH*₃), 79.54 (d, $J_{\text{C-P}} = 26.5$ Hz, *PCHN*), 81.10 (d, $J_{\text{C-P}} = 19$ Hz, *PCHN*), 128.55 (d, $J_{\text{C-P}} = 7.6$ Hz, *Corho*), 129.31 (s, *Cpara*), 135.13 (d, $J_{\text{C-P}} = 19.7$ Hz, *Cmeta*), 136.49 (d, $J_{\text{C-P}} = 25.4$ Hz, *Cipso*); ^{31}P NMR (CDCl_3): δ -13.1 (d, $J_{\text{P-H}} = 19.8$ Hz). Analysis calculated for $C_{16}H_{27}N_2P$: C, 69.03; H, 9.78; N, 10.06. Found: C, 69.3; H, 9.77; N, 9.91.

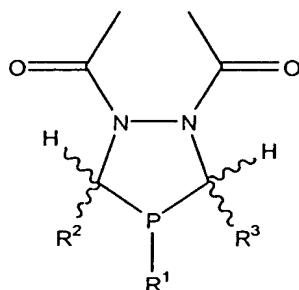
[00134] **rac-1f**: Yield = 58 % of a white solid with mainly a *rac* isomer. ^1H NMR (CDCl_3): δ 0.47 (m, 1H), 0.80 (m, 2H), 1.16-1.7 (m, 8H), 3.78 (b, 1H, *NH*), 4.14 (b, 1H, *NH*), 4.78 (s, 1H, *PCHN*), 4.85 (d, $J_{\text{H-P}} = 19.1$ Hz, 1H, *PCHN*), 7.22-7.40 (m, 8H, Ph), 7.47-7.50 (m, 2H, Ph); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): 26.2 (s), 26.3 (d, $J_{\text{C-P}} = 12.8$ Hz), 26.9 (d, $J_{\text{C-P}} = 7.7$ Hz), 29.0 (d, $J_{\text{C-P}} = 8.3$ Hz), 30.7 (d, $J_{\text{C-P}} = 19.5$ Hz), 32.2 (d, $J_{\text{C-P}} = 21.6$ Hz), 70.62 (d, $J_{\text{C-P}} = 3.2$ Hz, *PCHN*), 71.0 (s, *PCHN*), 126.4 (d, $J_{\text{C-P}} = 3.2$ Hz, Ph), 126.8

(s, Ph), 127.4 (d, $J_{C-P} = 1.3$ Hz, Ph), 127.7 (d, $J_{C-P} = 9.5$ Hz, Ph), 128.4 (s, Ph), 128.8 (s, Ph), 136.4 (s, CCH), 140.4 (d, $J_{C-P} = 15.9$ Hz, CCH); ^{31}P NMR (CDCl_3): δ 11.68 (m). Analysis calculated for $\text{C}_{20}\text{H}_{25}\text{N}_2\text{P}$: C, 74.05; H, 7.77; N, 8.64. Found: C, 74.4; H, 8.11; N, 9.67.

[00135] *rac-1g*: Yield = 61 % of a white solid with mainly a *rac* isomer. ^1H NMR (CDCl_3): δ 0.59 (m, 1H), 0.97 (m, 2H), 1.14-1.24 (m, 3H), 1.51-1.73 (m, 5H), 3.95 (b, 2H, NH), 4.74 (d, $J_{H-P} = 3.3$ Hz, 1H, PCHN), 4.82 (d, $J_{H-P} = 22.8$ Hz, PCHN), 6.23 (m, 1H), 6.29-6.35 (m, 3H), 7.37-7.39 (m, 2H); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 26.21 (s, CH_2), 26.47 (d, $J_{C-P} = 12.1$ Hz), 26.75 (d, $J_{C-P} = 8.3$ Hz), 29.25 (d, $J_{C-P} = 10.2$ Hz), 30.35 (d, $J_{C-P} = 19.1$ Hz), 33.07 (d, $J_{C-P} = 30.0$ Hz), 64.29 (d, $J_{C-P} = 28.6$ Hz, PCHN), 65.0 (d, $J_{C-P} = 23.5$ Hz, PCHN), 106.54 (d, $J_{C-P} = 2.6$ Hz, furan), 107.25 (d, $J_{C-P} = 7.0$ Hz, furan), 110.36 (s, furan), 110.63 (s, furan), 141.56 (s, furan), 142.52 (s, furan), 149.65 (s, PCCH), 153.11 (d, $J_{C-P} = 20.4$ Hz, PCCH), ^{31}P NMR (CDCl_3): δ 15.6 (d, $J_{P-H} = 21.3$ Hz). Analysis calculated for $\text{C}_{16}\text{H}_{21}\text{N}_2\text{O}_2\text{P}$: C, 63.15; H, 6.96; N, 9.2. Found: C, 63.26; H, 7.11; N, 9.25.

[00136] *rac-5*: Yield = 79 % of the crude product. X-ray quality crystals were grown from CH_2Cl_2 /hexanes at room temperature. ^1H NMR (CDCl_3): δ 2.50 (s, 3H, CH_3), 2.51 (s, 3H, CH_3), 5.04 (d, $J = 8.8$ Hz, 1H, NH), 5.53 (dd, $J = 17.3, 8.8$, Hz, 1H, PCHN), 6.32 (d, $J = 2.6$ Hz, 1H, PCHN), 6.85-7.20 (m, 11H, Ph), 7.28 (m, 1H, Ph), 7.43 (m, 1H, Ph), 9.50 (b, 1H, OH); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 21.45 (s, CH_3), 21.77 (s, CH_3), 58.07 (d, $J_{C-P} = 19.7$ Hz, PCHN), 61.40 (d, $J_{C-P} = 28.61$ Hz, PCHN), 146.34 (s, Ph), 156.67 (d, $J_{C-P} = 5.5$ Hz, Ph), 168.96 (s, CO), 171.17 (s, CO); Peaks at 118-135 ppm have not been assigned due to the complexity. ^{31}P NMR (CDCl_3): δ 14.6 (m). Analysis calculated for $\text{C}_{24}\text{H}_{23}\text{N}_2\text{O}_4\text{P}(\text{CH}_2\text{Cl}_2)_{0.25}$: C, 63.92; H, 5.2; N, 6.15. Found: C, 64.27; H, 4.96; N, 6.41.

[00137] **Synthesis of Compounds 2a and 2b**



2

2a: $R^1 = \text{Ph}$; $R^2 = R^3 = 2\text{-furyl}$

[00138] 2b: $R^1 = \text{Cyclohexyl}$; $R^2 = R^3 = 2\text{-furyl}$

[00139] The appropriate azine (1.55 mmol) in Et₂O (50 mL) was treated with acetyl chloride (15.5 mmol, 10 equiv.) at 0°C. The appropriate phosphine (phenylphosphine (2a); cyclohexylphosphine (2b)) (1.55 mmol) was then slowly added at 0°C, and the mixture stirred at room temperature overnight. To the resultant white slurry was added 10% aqueous K₂CO₃ (ca. 20 mL) at 0°C. For 2a, the aqueous and organic layers were filtered off via cannula to obtain a white solid which was then washed with distilled water and Et₂O. X-Ray quality crystals were obtained from CH₂Cl₂ and hexane at room temperature. For 2b, the ether layer was separated, dried over MgSO₄, and filtered off via cannula to obtain a colorless solution. The ether was then removed under reduced pressure to yield the corresponding diazaphospholane.

[00140] *rac*-2a: Yield = 80 % with a white solid with a mainly *rac* isomer.

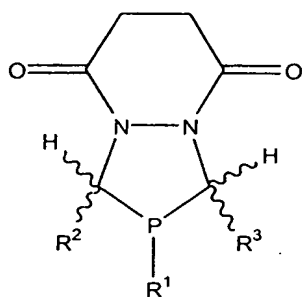
¹H NMR (CDCl₃): δ 1.71 (s, 3H, CH₃), 2.21 (s, 3H, CH₃), 5.9 (dd, *J* = 3.3, 1.8 Hz, 1H, furan), 6.03 (d, *J* = 3.3 Hz, 1H, furan), 6.30 (dd, *J* = 3.3, 1.8 Hz, furan), 6.44 (d, *J* = 3.3 Hz, 1H, furan), 6.55 (d, *J*_{H-P} = 23.2 Hz, 1H, NCHP), 6.72 (d, *J*_{H-P} = 3.3 Hz, NCHP), 6.74 (m, 1H, furan), 7.11-7.22 (m, 5H, Ph), 7.39 (m, 1H, furan); ¹³C{¹H} NMR (CDCl₃): δ 19.08 (s, CH₃), 20.68 (s, CH₃), 52.72 (d, *J*_{C-P} = 19.7 Hz, NCHP), 56.75 (d, *J*_{C-P} = 31.2 Hz, NCHP), 108.24 (d, *J*_{C-P} = 2.5 Hz, furan), 109.91 (s,

furan), 110.53 (d, $J_{C-P} = 10.2$ Hz, furan), 110.83 (s, furan), 128.03 (d, $J_{C-P} = 7.0$ Hz, C_{meta}), 129.38 (s, C_{para}), 132.51 (d, $J_{C-P} = 20.3$ Hz, C_{ortho}), 141.86 (s, furan), 143.51 (s, furan), 150.21 (d, $J_{C-P} = 32.4$ Hz, C_{ipso}), 171.80 (s, CO), 174.75 (s, CO), two carbons are not assigned probably due to the overlap; ^{31}P NMR ($CDCl_3$): δ 23.5 (d, $J_{P-H} = 22.9$ Hz). Analysis calculated for $C_{20}H_{19}N_2O_4P$: C, 62.83; H, 5.01; N, 7.33. Found: C, 62.91; H, 4.65; N, 7.21.

[00141] ***rac*-2b**: Yield = 25 % a white solid with mainly a *rac* isomer. 1H NMR ($CDCl_3$): δ 0.43 (m, 1H), 0.75-1.0 (m, 2H), 1.1-1.3 (m, 3H), 1.5-1.8 (m, 5H), 1.68 (s, 3H, CH_3), 2.22 (s, 3H, CH_3), 6.2-6.4 (m, 6H, furan and PCHN), 7.3-7.4 (m, 2H, furan); $^{13}C\{^1H\}$ NMR ($CDCl_3$): δ 19.42 (s, CH_3), 20.50 (s, CH_3), 26.00 (s), 26.29 (d, $J_{C-P} = 2.6$ Hz), 26.44 (d, $J_{C-P} = 5.1$ Hz), 29.13 (d, $J_{C-P} = 19.1$ Hz), 29.88 (d, $J_{C-P} = 12.8$ Hz), 32.39 (d, $J_{C-P} = 19.1$ Hz), 52.83 (d, $J_{C-P} = 22.9$ Hz, PCHN), 54.29 (d, $J_{C-P} = 33.1$ Hz, PCHN), 108.80 (s, furan), 110.27 (d, $J_{C-P} = 9.5$ Hz, furan), 110.72 (s, furan), 110.88 (s, furan), 142.15 (s, furan), 143.14 (s, furan), 149.56 (d, $J_{C-P} = 3.2$ Hz, furan), 150.75 (d, $J_{C-P} = 26.71$ Hz, furan), 173.15 (s, CO), 174.77 (s, CO); ^{31}P NMR ($CDCl_3$): δ 27.0 (m). Analysis calculated for $C_{20}H_{25}N_2O_4P$: C, 61.85; H, 6.49; N, 7.21. Found: C, 62.18; H, 6.79; N, 7.30.

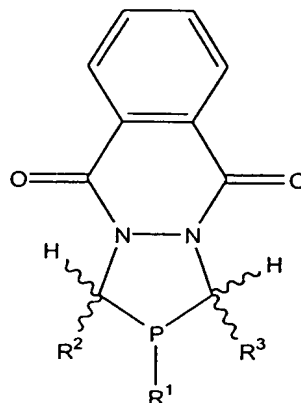
[00142]

Synthesis of Compounds 3, 4, and 6



3 and 4

- 3: $R^1 = \text{Ph}$; $R^2 = R^3 = \text{ferrocene}$
 4a: $R^1 = R^2 = R^3 = \text{Ph}$
 4b: $R^1 = \text{cyclohexyl}$; $R^2 = R^3 = 2\text{-furanyl}$



6

- 6a: $R^1 = R^2 = R^3 = \text{Ph}$
 6b: $R^1 = \text{Ph}$; $R^2 = R^3 = 2\text{-furanyl}$
 6c: $R^1 = \text{Ph}$; $R^2 = R^3 = o\text{-tolyl}$
 6d: $R^1 = \text{Ph}$; $R^2 = R^3 = 2\text{-naphthyl}$
 6e: $R^1 = \text{Ph}$; $R^2 = R^3 = \text{C}_6\text{F}_5$
 6f: $R^1 = \text{Ph}$; $R^2 = R^3 = n\text{-propyl}$
 6g: $R^1 = \text{Ph}$; $R^2 = R^3 = i\text{-propyl}$

[00143]

[00144]

The appropriate azine (1.55 mmol) in Et₂O (50 mL) was treated with the diacid dichloride (4.65 mmol, 3 equiv.) at 0°C. The phosphine (1.55 mmol) was then slowly added at 0°C, and the mixture was stirred at room temperature overnight. To the resultant white slurry was added a 10% aqueous K₂CO₃ solution (ca. 20 mL) at ice-bath temperature. For 3, 4, 6a, 6b, and 6d, the aqueous and organic layers were filtered off via cannula to obtain a white solid. Subsequently, the product was washed with distilled water and Et₂O, and the residue was dried *in vacuo* to obtain an analytically pure product. For 6c, 6e, 6f and 6g, the ether layer was separated, dried over MgSO₄, and filtered off by cannula yielding the corresponding ether solution. The ether was removed *in vacuo* to obtain the desired product. Compounds 6 can also be made from the addition of corresponding compound 1 into a THF solution of phthaloyl chloride (3 equivalents) at ice-bath temperature. The mixture was stirred overnight at room temperature,

placed under reduced pressure, washed with Et₂O and degassed water, and dried overnight to yield the corresponding compound 6.

[00145] **meso-3:** Yield = 69 % of a reddish brown solid (*rac/meso* = 0.6). X-ray quality crystals of *meso-3* were grown from CH₂Cl₂/hexane at room temperature. ¹H NMR (CDCl₃): δ 2.50-2.6 (m, 2H, CH₂), 2.65-2.77 (m, 2H, CH₂), 3.88 (m, 2H, Cp), 4.0 (m, 2H, Cp), 4.04 (m, 2H), 4.14 (s, Cp, 10H) 4.30 (m, 2H, Cp), 6.04 (s, 2H, CHN), 7.45 (m, 5H, Ph); ¹³C{¹H} NMR (CDCl₃): δ 29.3 (s, CH₂), 59.4 (d, *J*_{C-P} = 24.2 Hz, PCHN), 67.73 (s, CH), 68.12 (s CH), 68.62 (d, *J*_{C-P} = 10.8 Hz, PCHN), 69.1 (s, Cp), 70.4 (d, *J*_{C-P} = 3.8 Hz, CH), 85.05 (d, *J*_{C-P} = 19.7 Hz, CCH), 129.2 (d, *J*_{C-P} = 6.4 Hz, *Cmeta*), 129.94 (s, *Cpara*), 130.8 (d, *J*_{C-P} = 15.8 Hz, *Cortho*), 134.2 (d, *J*_{C-P} = 23.5 Hz, *Cipso*), 165.2 (s, CO); ³¹P NMR (CDCl₃): δ 3.0 (s). Analysis calculated for C₃₂H₂₉N₂O₂Fe₂P(CH₂Cl₂)_{0.5} C, 59.63; H, 4.55; N, 4.21; Found: C, 60.19 (61.10); H, 4.60 (4.37); N, 4.36 (4.36).

[00146] **rac-4a:** Yield = 95 % of the crude product with mainly a *rac* isomer. X-ray quality crystals were grown from CH₂Cl₂/hexanes at room temperature. ¹H NMR (CDCl₃): δ 2.83 (m, 4H, CH₂) 5.82 (d, *J*_{H-P} = 19.1 Hz, 1H, PCHN), 6.51 (s, 1H, PCHN), 6.71-6.75 (m, 2H, Ph), 6.9-7.05 (m, 5H, Ph), 7.1-7.2 (m, 2H, Ph), 7.25-7.30 (m, 1H, Ph), 7.30-7.38 (m, 3H, Ph), 7.42-7.46 (m, 2H, Ph); ¹³C NMR (CDCl₃): δ 29.46 (s, CH₃), 30.38 (s, CH₃), 57.14 (d, *J*_{C-P} = 21.0 Hz, PCHN), 61.72 (d, *J*_{C-P} = 31.8 Hz, PCHN), 124.79 (d, *J*_{C-P} = 1.9 Hz, Ph), 125.41 (d, *J*_{C-P} = 8.3 Hz, Ph), 126.57 (s, Ph), 127.85 (s, Ph), 128.10 (d, *J*_{C-P} = 6.4 Hz, Ph), 129.07 (s, Ph), 129.72 (s, Ph), 130.15 (d, *J*_{C-P} = 24.2 Hz, Ph), 132.20 (d, *J*_{C-P} = 19.0 Hz, Ph), 133.53 (s, Ph), 137.10 (d, *J*_{C-P} = 15.3 Hz, Ph), 165.24 (s, CO), 167.71 (s, CO), one peak is not assigned due to the overlap; ³¹P NMR (CDCl₃): δ 11.6 (m). Analysis calculated for C₂₄H₂₁N₂O₂P: C, 71.99; H, 5.29; N, 7.0. Found: C, 71.21; H, 5.29; N, 6.96.

[00147] **rac-4b:** Yield = 59 % of the crude product with mainly a *rac* isomer. X-Ray quality crystals were grown from CH₂Cl₂/hexanes at room temperature. ¹H NMR (CDCl₃): δ 0.75 (m, 1H), 1.0 (m, 2H), 1.25 (m,

3H), 1.6 (m, 3H), 1.8 (m, 2H), 2.6-2.7 (m, 4H), 5.86 (d, $J_{H,P} = 14.8$ Hz, 1H, PCHN), 5.96 (s, PCHN), 6.26 (m, 1H, furan), 6.33 (d, $J_{H,P} = 1.5$ Hz, 1H, furan), 6.36 (dd, $J_{H-P} = 1.9, 3.3$ Hz, 1H, furan), 7.35 (m, 2H, furan); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 25.80 (d, $J_{C-P} = 1.3$ Hz), 26.51 (s), 26.47 (d, $J_{C-P} = 20.3$ Hz), 28.49 (d, $J_{C-P} = 7$ Hz), 29.47 (s), 29.76 (d, $J_{C-P} = 22.9$ Hz), 30.33 (s), 32.47 (d, $J_{C-P} = 21$ Hz), 50.25 (d, $J_{C-P} = 24.2$ Hz), 54.65 (d, $J_{C-P} = 31.2$ Hz), 107.16 (d, $J_{C-P} = 2.5$ Hz), 107.76 (d, $J_{C-P} = 7$ Hz), 110.62 (s), 110.94 (s), 141.73 (d, $J_{C-P} = 1.3$ Hz), 142.97 (s), 147.45 (d, $J_{C-P} = 2.5$ Hz), 150.21 (d, $J_{C-P} = 17.2$ Hz), 165.55 (s, CO), 167.59 (s, CO); ^{31}P NMR (CDCl_3): δ 12.9 (m). Analysis calculated for $\text{C}_{20}\text{H}_{23}\text{N}_2\text{O}_4\text{P}$: C, 62.17; H, 6.0; N, 7.25. Found: C, 62.04; H, 5.52; N, 7.16.

[00148] **rac-6a**: Yield = 65 % of a white solid with a *rac* isomer. X-ray quality crystals from grown from CH_2Cl_2 /hexanes at room temperature. ^1H NMR (CDCl_3): δ 6.25 (d, 1H, $J(\text{H},\text{P}) = 19.5$ Hz, PCHN), 6.95 (s, 1H, PCHN), 7.05 (m, 3H, Ph), 7.13-7.19 (m, 5H, Ph), 7.3-7.4 (m, 7H, Ph), 7.3-7.8 (m, 2H, CH), 8.44 (m, 1H, CH), 8.48 (m, 1H, CH), $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 60.3 (d, $J_{C-P} = 19.7$ Hz, PCHN), 64.9 (d, $J_{C-P} = 31.8$ Hz, PCHN), 125.10 (d, $J_{C-P} = 3.2$ Hz), 125.42 (d, $J_{C-P} = 6.3$ Hz), 126.88 (d, $J_{C-P} = 1.9$ Hz), 127.83 (s), 127.94 (s), 128.06 (d, $J_{C-P} = 2.6$ Hz), 128.55 (d, $J_{C-P} = 7.0$ Hz), 129.33 (d, $J_{C-P} = 1.3$ Hz), 129.43 (s), 130.03 (s), 130.22 (s), 130.35 (s), 130.46 (s), 132.85 (d, $J_{C-P} = 1.2$ Hz), 132.93 (9s), 133.188 (s), 133.55 (d, $J_{C-P} = 8.3$ Hz), 137.2 (d, $J_{C-P} = 14.6$ Hz), 156.30 (s, CO), 156.50 (s, CO); ^{31}P NMR (CDCl_3): δ -1.3 (m). Analysis calculated for $\text{C}_{28}\text{H}_{21}\text{N}_2\text{O}_2\text{P}$: C, 74.99; H, 4.72; N, 6.25. Found: C, 75.21; H, 4.64; N, 6.32.

[00149] **rac-6b**: Yield = 71 % of a white solid with mainly a *rac* isomer. X-ray quality crystals were grown from CH_2Cl_2 /hexanes at room temperature. ^1H NMR (CDCl_3): δ 5.81 (m, 1H, furan), 6.09 (dd, $J = 3, 2$ Hz, 1H, furan), 6.32 (m, 1H, furan), 6.44 (m, 1H, furan), 6.47 (d, $J_{H-P} = 28$ Hz, 1H, PCHN), 6.73 (d, $J_{H-P} = 2$ Hz, 1H, PCHN), 6.92 (m, 1H, furan), 7.3 (m, 5H, Ph), 7.35 (m, 1H, furan), 7.77 (m, 2H, CH), 8.22 (m, 1H,

CH), 8.36 (m, 1H, CH); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 54.7 (d, $J_{\text{C-P}} = 18$ Hz, PCHN), 60.2 (d, $J_{\text{C-P}} = 30$ Hz, PCHN), 107.2 (d, $J_{\text{C-P}} = 4$ Hz, furan), 108.1 (d, $J_{\text{C-P}} = 6$ Hz, furan), 110.5 (s, furan), 110.8 (s, furan), 127.7 (s, CH), 127.8 (s, CH), 128.6 (d, $J_{\text{C-P}} = 8$ Hz, Ph), 129.3 (s, $\text{CC}=\text{O}$), 130.2 (d, $J_{\text{C-P}} = 22$ Hz, C_{ipso}), 130.5 (s, $\text{CC}=\text{O}$), 130.8 (s, Ph), 133.1 (s, CH), 133.3 (d, $J_{\text{C-P}} = 10$ Hz, Ph), 133.5 (s, CH), 141.6 (s, furan), 143.3 (s, furan), 145.8 (s, furan), 149.2 (d, $J_{\text{C-P}} = 13$ Hz, furan), 156.3 (s, 2C, $\text{C}=\text{O}$); ^{31}P NMR (CDCl_3): δ -14.7 (b). Analysis calculated for $\text{C}_{24}\text{H}_{17}\text{N}_2\text{O}_4\text{P}$: C, 67.29; H, 4.0; N, 6.54. Found: C, 66.99; H, 3.76; N, 6.39.

[00150] **rac-6c**: Yield = 28% of a white solid (*rac/meso* = 11). ^1H NMR (CDCl_3): δ 2.46 (s, 3H, CH_3), 2.47 (s, 3H, CH_3), 5.98 (d, $J = 9.3$ Hz, 1H), 6.35 (d, $J_{\text{H-P}} = 18$ Hz, 1H, PCHN), 6.48 (t, $J = 7$ Hz, 1H), 6.79 (d, $J = 7.5$ Hz, 1H), 6.90 (s, 1H, PCHN), 6.85-7.3 (m, 10H), 7.84 (m, 2H, CH), 8.29 (m, 1H, CH), 8.39 (m, 1H, CH), How many H's; $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 20.4 (d, $J_{\text{C-P}} = 4$ Hz, CH_3), 20.6 (d, $J_{\text{C-P}} = 7$ Hz, CH_3), 59.0 (d, $J_{\text{C-P}} = 20$ Hz, PCHN), 62.8 (d, $J_{\text{C-P}} = 32$ Hz, PCHN), Peaks at 120-140 ppm have not been assigned due to the complexity; ^{31}P NMR (CDCl_3): δ -13.9 (d, $J_{\text{P-H}} = 17$ Hz). Analysis calculated for $\text{C}_{30}\text{H}_{25}\text{N}_2\text{O}_2\text{P}(\text{CH}_2\text{Cl}_2)_{0.5}$: C, 70.59; H, 5.05; N, 5.40. Found: C, 70.93; H, 4.93; N, 5.42

[00151] **rac-6d**: Yield (isolated) = 24 % of a white solid (*rac/meso* = 11). ^1H NMR (CDCl_3): δ 6.41 (d, $J_{\text{H-P}} = 19$ Hz, 1H, PCHN), 7.07 (s, 1H, PCHN), 8.30 (m, 1H, CH), 8.46 (m, 1H, CH), 7.0-8.0 (m, 22H); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 61.2 (d, $J_{\text{C-P}} = 21$ Hz, PCHN), 65.9 (d, $J_{\text{C-P}} = 31$ Hz, PCHN), Peaks at 120-140 ppm have not been assigned due to the complexity; ^{31}P NMR (CDCl_3): δ -2.6 (d, $J_{\text{P-H}} = 19$ Hz). Analysis calculated for $\text{C}_{36}\text{H}_{25}\text{N}_2\text{O}_2\text{P}$: C, 78.82; H, 4.59; N, 5.11. Found: C, 78.21; H, 4.59; N, 5.19.

[00152] **rac-6e**: Yield = 90 % of a yellow solid (*rac/meso* = 2). Recrystallization from hexane gave the pure *rac* isomer (38 %) and X-ray quality crystals of *rac-6e* were obtained from slow evaporation of a hexane

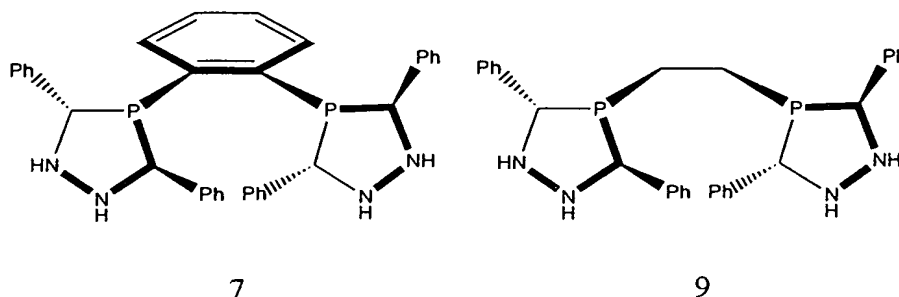
solution. ^1H NMR (CDCl_3): δ 6.65 (d, $J_{\text{H-P}} = 19.1$ Hz, 1H, PCHN), 6.91 (d, $J_{\text{H-P}} = 4.1$ Hz, 1H, PCHN), 7.3=7.4 (m, 5H, Ph), 7.8 (m, 2H), 8.28 (m, 1H), 8.34 (m, 1H); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 51.89 (d, $J_{\text{C-P}} = 22.3$ Hz, PCHN), 57.01 (d, $J_{\text{C-P}} = 33.7$ Hz, PCHN), 156.42 (s, CO), 156.58 (s, CO), peaks at 110-145 ppm have not been assigned due to the complexity. ^{31}P NMR (CDCl_3): δ -2.7 (m). Analysis calculated for $\text{C}_{28}\text{H}_{11}\text{N}_2\text{F}_{10}\text{O}_2\text{P}$: C, 53.52; H, 1.76; N, 4.46. Found: C, 53.72; H, 2.01; N, 4.23.

[00153] *rac*-6f: Yield = 80% of a yellow oil (*rac*/meso = 4). ^1H NMR (CDCl_3): δ 0.75 (t, $J_{\text{H-H}} = 7$ Hz, 3H CH_3), 0.92 (t, $J_{\text{H-H}} = 7$ Hz, 3H, CH_3), 1.5 (m, 4H, CH_2), 1.7 (m, 2H, CH_2), 1.9 (m, 2H, CH_2), 4.86 (ddd, $J_{\text{H-P}} = 21$ Hz, $J_{\text{H-H}} = 12$, 4 Hz, 1H, PCHN), 5.30 (dd, $J_{\text{H-H}} = 9$, 5 Hz, 1H, PCHN), 7.25-7.6 (m, 5H, aromatics), 7.6-8.1 (m, 2H, aromatics), 8.31 (m, 2H, aromatics); ^{13}C NMR (CDCl_3): δ 14.4 (s, CH_3), 20.8 (d, $J_{\text{C-P}} = 10$ Hz, CH_2), 21.4 (d, $J_{\text{C-P}} = 8$ Hz, CH_2), 35.6 (s, CH_2), 35.8 (s, CH_2), 59.9 (d, $J_{\text{C-P}} = 17$ Hz, PCHN), 62.9 (d, $J_{\text{C-P}} = 27$ Hz, PCHN), 128.0 (s), 128.3 (s), 129.6 (d, $J_{\text{C-P}} = 8$ Hz), 131.6 (s), 134.0 (d, $J_{\text{C-P}} = 12$ Hz), 134.9 (s), 135.1 (s), A range of 120-140 ppm has not been assigned due to the complexity; ^{31}P NMR (CDCl_3): δ -18.9 (b). Analysis calculated for $\text{C}_{22}\text{H}_{25}\text{N}_2\text{O}_2\text{P}$: C, 69.46; H, 6.62; N, 7.36. Found: C, 66.13; H, 4.96; N, 3.66.

[00154] *rac*-6g: Yield = 49.9% of a white solid, prepared from the treatment of 1d and phthaloyl chloride in THF. ^1H NMR (CDCl_3): δ 0.41, (d, $J_{\text{H-H}} = 7.1$ Hz, 3H, CH_3), 0.95-1.06 (m, 9H, CH_3) 2.41, (oct, $J_{\text{H-H}} = 6.8$ Hz, 1H, CHMe_2), 3.13, (oct, $J_{\text{H-H}} = 6.9$ Hz, 1H, CHMe_2), 4.94 (dd, $J_{\text{H-H}} = 5.8$ Hz, $J_{\text{P-H}} = 20.4$ Hz, 1H, PCHN), 5.32 (dd, $J_{\text{H-H}} = 6.2$ Hz, $J_{\text{P-H}} = 1.7$ Hz, 1H, PCHN), 7.30-7.45, (m, 3H), 7.60-7.68, (m, 2H), 7.79-7.89, (m, 2H), 8.30-8.44, (m, 2H); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 18.0 (d, $J_{\text{P-C}} = 1.0$ Hz, CH_3), 18.7 (d, $J_{\text{P-C}} = 10.0$ Hz, CH_3), 19.8, (d $J_{\text{P-C}} = 8.86$ Hz, CH_3), 20.2 (d, $J_{\text{P-C}} = 10.0$ Hz, CH_3), 22.5 (d, $J_{\text{P-C}} = 4.8$ Hz, CH_3), 23.5 (d, $J_{\text{P-C}} = 21.4$ Hz, CH_3), 65.7 (d, $J_{\text{P-C}} = 17.6$ Hz, PCHN), 67.8 d, $J_{\text{P-C}} = 32.0$ Hz, PCHN), 157.6 (s, CO), 156.7 (s, CO); peaks at 127.4-135.1 ppm have not been assigned due to the complexity. ^{31}P NMR (CDCl_3): δ -25.7. Analysis

calculated for $C_{22}H_{25}N_2O_2P$: C, 69.46; H, 6.62; N, 7.36. Found: C, 69.45; H, 6.31; N, 7.42.

[00155] General Synthesis of Compounds 7 and 9



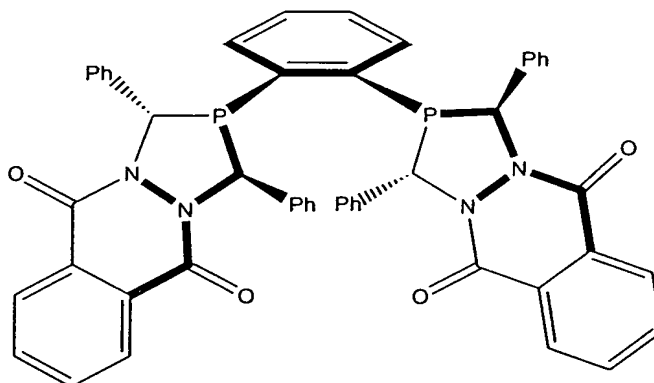
[00156]

[00157] Phenyl azine (322.4 mg, 1.55 mmol) in Et₂O (50 mL) was treated with HCl (0.78 mL, 2M Et₂O solution) at 0°C. The corresponding bis-phosphine (1,2-diphosfinobenzene (7); 1,2-diphosphinoethane (9)) (0.775 mmol) was then slowly added at 0°C, and the mixture was stirred at room temperature overnight. To the resultant white slurry was added a 10% aqueous K₂CO₃ solution (ca. 20 mL) at ice-bath temperature. The aqueous and organic layers were filtered off via cannula to obtain a white solid which was subsequently washed with distilled water and Et₂O. The white solid was dried overnight under vacuum to obtain analytically pure compound 7. X-ray quality crystals for *rac*-7 were grown from CH₂Cl₂ and hexanes at room temperature.

[00158] *rac*-7: Yield = 32 % of a white solid. ¹H NMR (CDCl₃): δ 3.75 (dd, *J*_{H-H} = 6.6, 10.3 Hz, 2H, NH), 4.34 (t, *J*_{H-H} = 11.4 Hz, 2H, NH), 4.55 (d, *J*_{H-H} = 6.3 Hz, 2 H, PCHN), 4.71 (q, *J* = 11.7, 2H, PCHN), 6.63 (m, 4H), 6.80 (m, 4H), 6.94 (m, 2H), 7.23-7.40 (m, 14H); ¹³C{¹H} NMR (CDCl₃): δ 70.40 (t, *J*_{C-P} = 6.4 Hz, PCHN), 71.27 (t, *J*_{C-P} = 14.0 Hz, PCHN), 126.40 (t, *J*_{C-P} = 2.5 Hz), 126.58 (s), 127.47 (s), 128.75 (s), 129.24 (s), 131.72 (s), 134.98 (s), 141.08 (t, *J*_{C-P} = 8.3 Hz), 141.5 (s). Peaks at 127-128 ppm haven't been assigned due to the complexity. ³¹P NMR (CDCl₃): δ 11.6 (t, *J*_{P-H} = 10.7 Hz). Analysis calculated for C₃₄H₃₂N₄P₂: C, 73.11; H, 5.77; N, 10.03. Found: C, 73.05; H, 5.74; N, 10.1.

[00159] *rac-9*: Yield = 32 % of a white solid. ^1H NMR (CDCl_3): δ 0.95 (m, 4H, CH_2), 3.76 (dd, $J_{\text{H-H}} = 7.0, 11.0$ Hz, 2H, NH), 4.11 (t, $J = 10.3$ Hz, 2H, NH), 4.41 (d, $J_{\text{H-H}} = 7.0$ Hz, 2H, PCHN), 4.82 (q, $J = 10.3$ Hz, 2H, PCHN), 7.28-7.40 (m, 6H, Ph), 7.50 (m, 4H, Ph); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 19.8 (d, $J_{\text{C-P}} = 7$ Hz, CH_2P), 69.7 (dd, $J_{\text{C-P}} = 10.8, 14$ Hz, PCHN), 73.3 (t, $J_{\text{C-P}} = 11.4$ Hz, PCHN), 126.1 (s), 126.7 (s), 127.44 (s), 127.6 (d, $J_{\text{C-P}} = 11\text{Hz}$), 128.57 (s), 128.83 (s), 136.4 (s, C_{ipso}), 139.9 (t, $J_{\text{C-P}} = 8.3$ Hz, C_{ipso}); ^{31}P NMR (CDCl_3): δ 15.8 (m). Analysis calculated for $\text{C}_{30}\text{H}_{32}\text{N}_4\text{P}_2$: C, 70.58; H, 6.32; N, 10.97. Found: C, 70.29; H, 6.31; N, 11.0.

[00160] **Synthesis of *rac-8* Compound**



8

[00161]

[00162] 1,2-Bis(phosphino)benzene (0.2 mL, 1.55 mmol) was added to the ether solution of phenyl azine (648 mg, 3.1 mmol) and phthaloyl chloride (0.9 mL, 6.25 mmol) at 0°C . After the mixture stirred over night, an aqueous 10 % K_2CO_3 solution (30 mL) was added into the resultant white slurry at ice-bath temperature. The aqueous and ether layers were removed via cannula and the residue dried *in vacuo*. The residue was washed with THF and Et_2O (1:1 (v/v)) to obtain a white solid of *rac-8* in a 23 % yield. X-ray quality crystals were grown from CH_2Cl_2 /hexanes at room temperature. In addition, *rac-8* was made from the addition of *rac-7* into phthaloyl chloride in THF at 0°C . ^1H NMR (CDCl_3): δ 6.15 (t, $J_{\text{P-H}} = 10.3$ Hz, 2H, PCHN), 6.18 (s, 2H, PCHN), 6.96 (m, 4H), 7.1 (m, 4H), 7.17 (m, 2H), 7.3-7.4 (m, 14H), 7.8 (m, 4H), 8.2 (m, 2H, CH), 8.36 (m, 2H, CH);

$^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 60.56 (s, PCHN), 65.75 (t, $J_{\text{C-P}} = 18.5$ Hz, PCHN), 156.86 (s, CO), 157.11 (s, CO), Peaks at 125-140 ppm haven't been assigned due to the complexity; ^{31}P NMR (CDCl_3): δ -14.4 (t, $J_{\text{P-H}} = 10.7$ Hz). Analysis calculated for $\text{C}_{50}\text{H}_{36}\text{N}_4\text{O}_4\text{P}_2(\text{CH}_2\text{Cl}_2)_{0.8}$: C, 68.81; H, 4.27; N, 6.32. Found: C, 68.55; H, 4.37; N, 6.14.

[00163] **Resolution Procedure for Tartaric Acid Derivatives: Tart-1a, Tart-1e, and Tart-9**

[00164] Di-O-methyl-tartaric acid was prepared according to the literature method. I. Felner, K. Schenker, *Helv. Chim. Acta.* **1970**, 53, 4, 754-762. The acid was converted to the acid chloride based loosely on literature procedure. T. Purdie, C. R. Young, *J. Chem. Soc.* **1910**, 1532. The acid was slowly added to a slight excess of PCl_5 in benzene at 0°C under nitrogen followed by stirring overnight. The resulting solution was filtered and solvent was removed *in vacuo* to yield a yellow solid. The solid was purified by sublimation. ^1H NMR (CDCl_3): 3.57 (s, 6H), 4.73 (s, 2H); $^{13}\text{C}\{^1\text{H}\}$ NMR (CDCl_3): δ 60.5, 87.4, 169.3.

[00165] A THF solution of the acid chloride was added dropwise to a stirring THF solution of the diazaphospholane at room temperature. After stirring overnight, the THF was removed *in vacuo*. Ether was added to the resulting oil, and to the resulting solution was added aqueous 10% K_2CO_3 . The ether layer was dried over MgSO_4 , and the ether was removed *in vacuo*. Resolution of the **Tart-9** diastereomers was accomplished on Aldrich silica preparative TLC plates (20cm x 20cm x 1mm) with a mobile phase of ethyl acetate/hexane. Both diastereomers were separately recovered. Resolution of **Tart-1a** and **Tart-1e** was accomplished by flash chromatography using a column packed with Silica Gel 60 (EM Science) and eluents of 15:1 and 30:1 CH_2Cl_2 /ethyl acetate. One diastereomer of each was cleanly recovered. The other diastereomers each had unidentified impurities in ^1H and ^{31}P NMR's. Absolute configurations of the resolved diastereomers are not currently known.

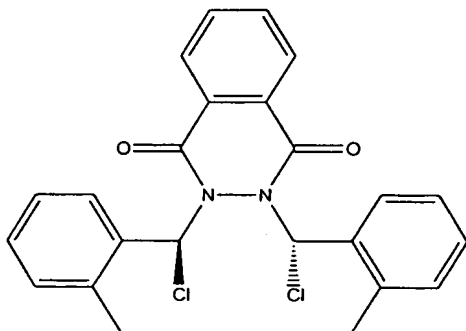
[00166] **Tart-9:** [Crude product has only 2 peaks in ^{31}P NMR] ($R_f = 0.17$):

^1H NMR (CDCl_3): 0.95 (m, 4H, CH_2), 3.61 (s, 6H, OCH_3), 3.75 (s, 6H, OCH_3), 3.89 (d, $J_{\text{H-H}} = 12$ Hz, 2H, CHOCH_3), 4.27 (d, $J_{\text{H-H}} = 12$ Hz, 2H, CHOCH_3), 5.56 (s, 2H, PCHN), 5.56 (d, $J_{\text{H-P}} = 16$ Hz, 2H, PCHN), 6.9-7.4 (m, 30H); ^{31}P NMR (CDCl_3): δ 4.7 (m); ($R_f = 0.28$): ^1H NMR (CDCl_3): 3.41 (s, 6H, OCH_3), 3.61 (s, 6H, OCH_3), 3.88 (d, $J_{\text{H-H}} = 3$ Hz, 2H, CHOCH_3), 3.97 (d, $J_{\text{H-H}} = 3$ Hz, 2H, CHOCH_3), 5.42 (d, $J_{\text{H-P}} = 17$ Hz, 2H, PCHN), 5.57 (s, 2H, PCHN), 6.9-7.4 (m, 30H); ^{31}P NMR (CDCl_3): δ 3.5 (m).

[00167] **Tart-1a:** [Crude product has two diastereomers as main products with several unidentified impurities] ($R_f = 0.33$): ^1H NMR (CDCl_3): 3.58 (s, 3H, OCH_3), 3.71 (s, 3H, OCH_3), 3.97 (d, $J_{\text{H-H}} = 12$ Hz, 1H, CHOCH_3), 4.17 (d, $J_{\text{H-H}} = 12$ Hz, 1H, CHOCH_3), 5.80 (d, $J_{\text{H-P}} = 19$ Hz, 1H, PCHN), 6.38 (s, 1H, PCHN), 6.6-7.4 (m, 15H); ^{31}P NMR (CDCl_3): δ 9.2 (m) with a trace of other impurities; ($R_f = 0.55$): ^1H NMR (CDCl_3): 3.47 (s, 3H, OCH_3), 3.57 (s, 3H, OCH_3), 3.86 (d, $J_{\text{H-H}} = 4$ Hz, 1H, CHOCH_3), 4.00 (d, $J_{\text{H-H}} = 4$ Hz, 1H, CHOCH_3), 5.71 (d, $J_{\text{H-P}} = 19$ Hz, 1H, PCHN), 6.42 (s, 1H, PCHN), 6.6-7.5 (m, 15H); ^{31}P NMR (CDCl_3): δ 8.5 (m).

[00168] **Tart-1e:** [Crude product has two diastereomers as main products with several unidentified impurities] ($R_f = 0.31$): ^1H NMR (CDCl_3): 0.84 (d, $J_{\text{H-P}} = 1$ Hz, 9H, $\text{C}(\text{CH}_3)_3$), 0.98 (s, 9H, $\text{C}(\text{CH}_3)_3$), 3.51 (s, 3H, OCH_3), 3.53 (s, 3H, OCH_3), 3.86 (d, $J_{\text{H-H}} = 3$ Hz, 1H, CHOCH_3), 3.94 (d, $J_{\text{H-H}} = 3$ Hz, 1H, CHOCH_3), 4.58 (d, $J_{\text{H-P}} = 21$ Hz, 1H, PCHN), 4.74 (d, $J_{\text{H-P}} = 3$ Hz, 1H, PCHN), 7.2-7.7 (m, 5H); ^{31}P NMR (CDCl_3): δ 1.4; ($R_f = 0.15$): ^1H NMR (CDCl_3): 0.78 (d, $J_{\text{H-P}} = 1$ Hz, 9H, $\text{C}(\text{CH}_3)_3$), 0.96 (s, 9H, $\text{C}(\text{CH}_3)_3$), 3.68 (s, 3H, OCH_3), 3.72 (s, 3H, OCH_3), 3.99 (d, $J_{\text{H-H}} = 11$ Hz, 1H, CHOCH_3), 4.25 (d, $J_{\text{H-H}} = 11$ Hz, 1H, CHOCH_3), 4.53 (d, $J_{\text{H-P}} = 21$ Hz, 1H, PCHN), 4.81 (d, $J_{\text{H-P}} = 3$ Hz, PCHN), 7.2-7.7 (m, 5H); ^{31}P NMR (CDCl_3): δ 4.8 plus one impurity with peak height ratio about 5:1 product to impurity at $\delta -6.2$.

[00169] **Reaction of an Acid Dichloride with a Diimine**

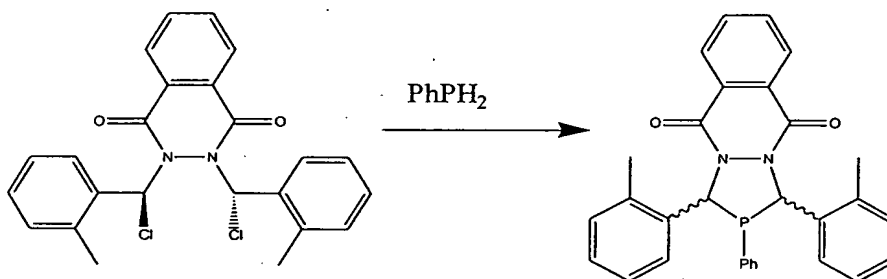


[00170]

[00171] All manipulations were performed under a N₂ atmosphere and using standard Schlenk techniques.

[00172] Two equivalents of phthaloyl dichloride were added dropwise to a stirred ether solution of the azine (970 mg) formed by the reaction of equivalents of 2-methyl benzaldehyde with hydrazine. After stirring overnight, the solution was set aside. After 5 days, 100 mg of crystals had formed which were characterized using X-ray crystallographic analysis.

[00173] **Synthesis of Diazaphospholane from Dichloro Compound**

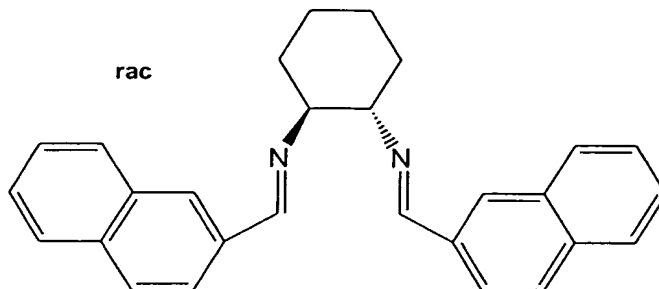


[00174]

[00175] All manipulations were performed under N₂ using standard Schlenk techniques.

[00176] A solution of the azine (383 mg in 100 mL Et₂O) prepared from 2-methyl benzaldehyde and hydrazine was treated with 2 equivalents of phthaloyl dichloride and stirred overnight. Phenylphosphine (170 mg) was slowly added, and the solution was stirred overnight. To the resultant solution was added a 10% aqueous solution of K₂CO₃. The ether layer was separated, dried over MgSO₄, and filtered using a glass frit. The ether was removed, and 400 mg of the diazaphospholane was obtained as a 10:1 *rac:meso* mixture.

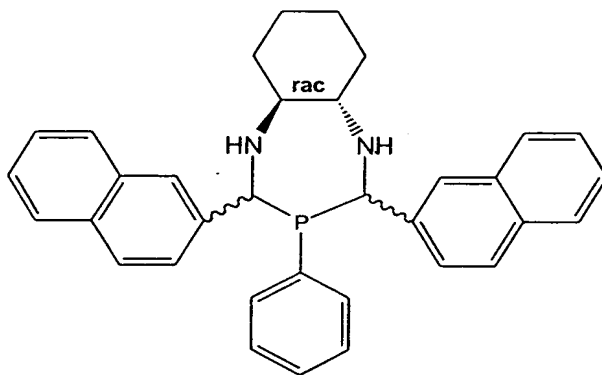
[00177] **Synthesis of Diimine from**
***trans*-1,2-Diaminocyclohexane and 2-Naphthaldehyde**



[00178]

[00179] *Trans*-1,2-diaminocyclohexane (2.0 mL) was added dropwise to a stirred solution of two equivalents of 2-naphthaldehyde (8.2g in 100 mL benzene). After stirring for one hour, the solution was heated to 50°C for 30 minutes. The solvent was removed on a rotary evaporator. The resulting solid was redissolved in benzene and was then removed by rotary evaporation to azeotropically remove water. This procedure was repeated once more. The remaining solid was rinsed eight times with 25 mL of ether and filtered. The remaining solid was dried under vacuum for 15 minutes and was used without further purification (yield = 5.17g).

[00180] **Synthesis of Diazaphosphacycle from Diimine formed from**
***trans*-1,2-Diaminocyclohexane and 2-Naphthaldehyde**



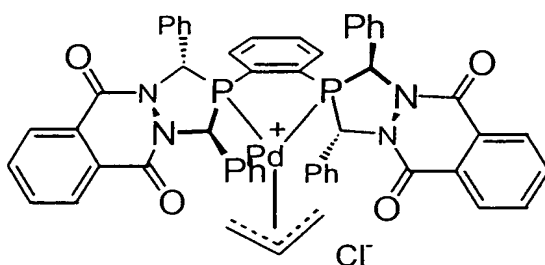
[00181]

[00182] All manipulations were performed under N₂ using standard Schlenk techniques

[00183] Phenyl phosphine (0.3 mL) was added dropwise to a stirred solution of the diimine formed from *trans*-1,2-diaminocyclohexane and benzaldehyde (1.06g in 100 mL THF). After 10 minutes, an HCl solution (1.36 mL of a

2M solution in ether) was added dropwise. The resulting solution was then stirred for 18 hours. THF was removed under vacuum and 75 mL of ether was added. A 10% aqueous solution of K_2CO_3 was added to the ether mixture and was stirred until all solid had gone into solution. The ether layer was separated, dried over $MgSO_4$, and filtered. The ether was then removed under vacuum to yield a solid product (crude yield = 1.31 g) consisting of two diastereomers. ^{31}P NMR ($CDCl_3$): δ 19, 9.

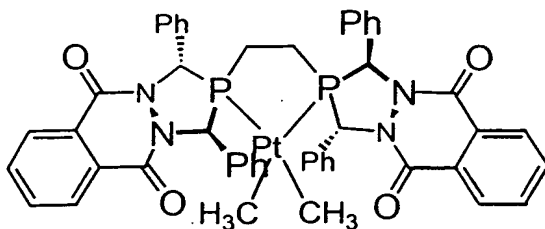
[00184] **Synthesis of an η^3 -allyl Pd Complex with a Bidentate
Diazaphospholane**



[00185]

[00186] To a Teflon® brand fluorinated polymer capped NMR tube was added $[(\eta^3-C_3H_5)PdCl]_2$ (5.2 μ mol) (Aldrich Chemical (Milwaukee, Wisconsin)) and the diazaphospholane (10.3 μ mol) indicated in the above structure. CD_2Cl_2 (ca 1 mL) was added, and the NMR tube was agitated until the solids went into solution. The designated Pd complex was obtained and characterized by NMR. 1H NMR (CD_2Cl_2): δ 3.4 (allyl CH_2), 4.9 (allyl CH), 6.4 (PCHN), 6.6-7.6 (unassigned), 7.9 (phthaloyl), 8.3 (phthaloyl); ^{31}P NMR: δ 71 ppm.

[00187] **Synthesis of a Dimethyl Pt Complex with a Bidentate
Diazaphospholane**

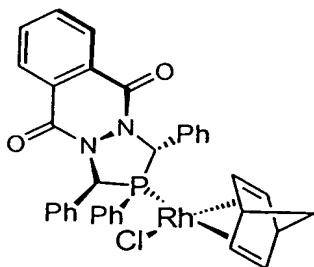


[00188]

[00189] To a Teflon® brand fluorinated polymer capped NMR tube was added, $[(cyclooctadiene)Pt(CH_3)_2]$ (1.3 μ mol) (Aldrich Chemical

(Milwaukee, Wisconsin) and the diazaphospholane (1.2 μmol) indicated by the above structure. Approximately 1 mL of C_6D_6 was added and the NMR tube was agitated until the solids went into solution. The solution was evaporated to dryness *in vacuo* to remove free cyclooctadiene, and approximately 1 mL of C_6D_6 was added. The dimethyl Pt complex indicated above was characterized by NMR. ^1H NMR (C_6D_6): δ 0.6 (CH_3), 0.2-1.6 (broad ethyl peaks unassigned), 5.8 (PCHN), 6.6 (PCHN), 6.7-7.4 (aromatics), 8.4 (phthaloyl); ^{31}P NMR: δ 63 (with ^{195}Pt satellites; $J_{\text{Pt-P}} = 1680$ Hz).

[00190] **Synthesis of Rhodium(diazaphospholane)Cl(norbornadiene)**

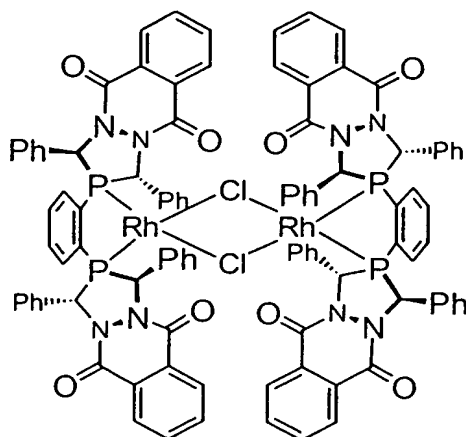


[00191]

[00192] A CH_2Cl_2 solution of 2,5-diphenyldiazaphospholane (100 mg, 0.224 mmol) was added into a CH_2Cl_2 solution of $[\text{Rh}(\text{norbornadiene})\text{Cl}]_2$ (51.7 mg, 0.112 mmol) at room temperature. The resulting mixture was stirred for 1 hour and pumped on under vacuum to quantitatively yield a red-orange solid. X-ray quality crystals were obtained from CH_2Cl_2 and hexane at room temperature. The Rh complex indicated above was characterized by X-ray crystallography and NMR spectroscopy. ^1H NMR (CDCl_3): δ 1.33 (s, 2H), 3.04 (m, 1H), 3.34 (m, 1H), 3.50 (m, 1H), 3.60 (m, 1H), 5.09 (m, 1H), 5.22 (m, 1H), 6.9-7.0 (m, 5H), 7.1-7.43 (m, 9H), 7.50 (m, 3H), 7.79 (m, 5H), 8.24 (m, 1H), 8.32 (m, 1H); $^{31}\text{P}\{^1\text{H}\}$ NMR (CDCl_3): δ 45.0 (d, $J_{\text{Rh-P}} = 189$ Hz).

[00193]

Synthesis of $[\{1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}\}\text{RhCl}]_2$



[00194]

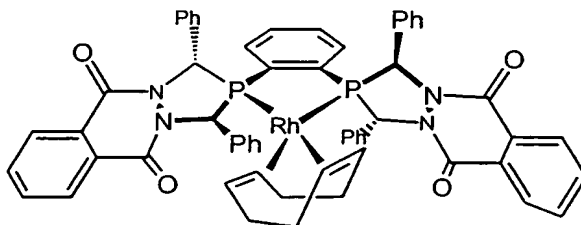
[00195]

A CH_2Cl_2 solution of 1,2-bis(diazaphospholanes)benzene as indicated in the above structure was added into a $[\text{Rh}(\text{norbornadiene})\text{Cl}]_2$ (prepared according to known procedure see E. W. Abel, M. A. Bennet, G. Wilkinson, J. Chem. Soc. 1959, 3178-3182 and available from Aldrich Chemical (Milwaukee, Wisconsin)) (or $[\text{Rh}(\text{COD})\text{Cl}]_2$) (prepared according to known procedure see G. Giordano, R. H. Crabtree, Inorg. Synth. 1990, 28 88-90 and available from Strem Chemicals, Inc. (Newburyport, Massachusetts)) solution in CH_2Cl_2 at room temperature. The reaction mixture was stirred for 1 hour and pumped on under vacuum to quantitatively yield a red-orange solid. X-ray quality crystals were obtained from CH_2Cl_2 and hexane at room temperature. The dirhodium complex indicated above was characterized by X-ray crystallography and NMR spectroscopy. ^1H NMR (CDCl_3): δ 5.71 (br, 2H), 6.16 (s, 2H), 7.1-7.3 (m, 14H), 7.47 (m, 6H), 7.88 (m, 4H), 8.32 (m, 2H), 8.40 (m, 2H); $^{31}\text{P}\{^1\text{H}\}$ NMR (CDCl_3): δ 87.7 (d, $J_{\text{Rh-P}} = 209$ Hz).

[00196]

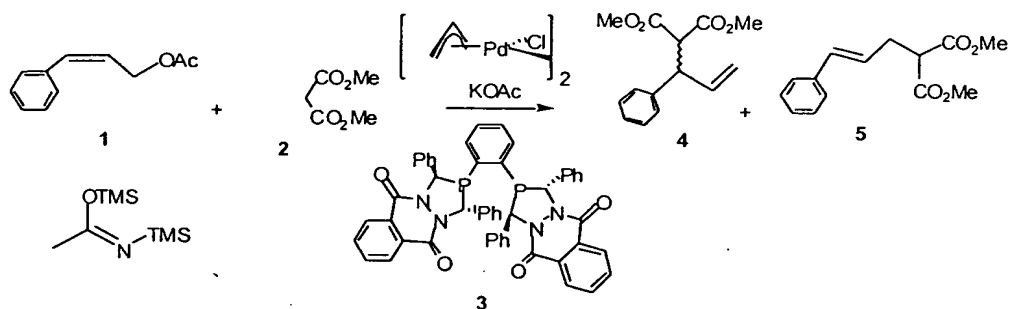
Synthesis of

$\{\text{Rhodium}[1,2\text{-bis}(\text{diazaphospholanes})\text{benzene}](\text{COD})\}\text{BF}_4$



[00197]

[00199] Catalytic Allylic Alkylation

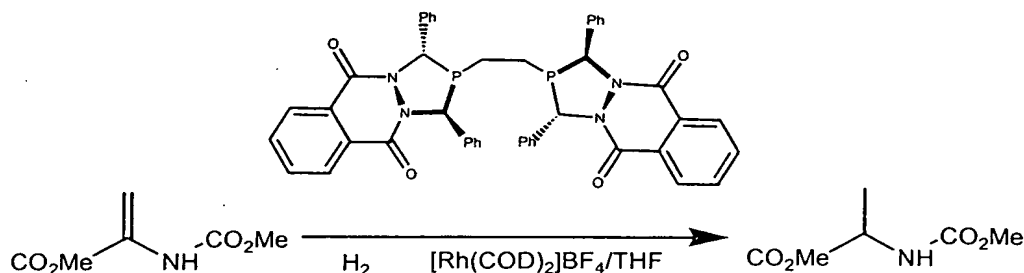


[00201] All manipulations were performed under a N₂ atmosphere.

[00202] A vial was prepared with 2.8 mg of $[\text{Pd}(\eta^3\text{-C}_3\text{H}_5)\text{Cl}]_2$ (Aldrich Chemical (Milwaukee, Wisconsin)) and 15.0 mg of the diazaphospholane (3) (Example 8) in 1 mL CH_2Cl_2 . A second vial was prepared with 1.0 mmol of cinnamyl acetate (1), 3.0 mmol of dimethyl malonate (2), 3.0 mmol of *N,O*-bis(trimethylsilyl)acetamide 2 (Aldrich Chemical (Milwaukee, Wisconsin)), and two grains of potassium acetate in 1 mL of CH_2Cl_2 . The second vial was added to the first vial and the solution was stirred for 18 hours at ambient temperature. The solvent was removed under vacuum and the ^1H NMR of the product dissolved in CDCl_3 was taken. As determined by

NMR, the conversion of cinnamyl acetate to alkylated products **4** and **5** was >98% with a 33:1 ratio of **5**:**4**.

[00203] Hydrogenation of Methylacetamidoacrylate



[00204] Under a N₂ atmosphere, a mixture of 1,2-bis(diazaphospholane)ethane (3.85 mg, 0.005 mmol) and [Rh(COD)₂]BF₄ (2 mg, 0.005 mmol) ₂ (Pressure Chemical Co. (Pittsburgh, Pennsylvania)) in THF (3 mL) was stirred for 1 hour at room temperature. Next, methylacetamidoacrylate (14.3 mg, 0.1 mmol) ₂ (Sigma-Aldrich (St. Louis, Missouri)) in THF(3 mL) was added and hydrogen (H₂) bubbled for 30 minutes at room temperature. The reaction flask was then sealed and stirred overnight. The reaction was then filtered through a short path of silica gel (150 mg) and washed with CH₂Cl₂ (5 mL). The hydrogenated product with complete conversion was identified using GC chromatography (FIG. 8) which shows the hydrogenation product of the hydrogenation using a chiral GC column with a racemic mixture of the catalyst.

[00205] All references cited herein are specifically incorporated by reference into the disclosure of this application.

[00206] It is understood that the invention is not limited to the embodiments set forth herein for illustration, but embraces all such forms thereof as come within the scope of the claims.